Installation #C2011 2011-Current Model Chevy 1 Ton

WARNING: During the installation of the hitch do not damage any brake lines, fuel lines, etc. Check inside frame for hidden obstacles. Check under bed floor before cutting. This hitch should be installed by a qualified technician. Standard unit rating at 35,000 lbs GTW. Tall ball unit rating at 30,000 lbs GTW. Bed liner unit rating at 30,000 lbs GTW. Tall ball with a bed liner unit rating at 25,000 lbs GTW.



Bracket Installed



Front Bracket and Overload



Rear Bracket and Overload



(6) 140mmbolt, (6) 50 mm bolts, (8) nuts, (8) washers, (10) 1/4" spacers, 2—2" spacers





Before you start

- 1 Remove spare tire (optional).
- 2 Remove or alter exhaust heat shield as necessary.
- 3 Move the wiring harness on the left side, you can zip tie out of the way.
- **Step 1:** Remove the rear overload brackets. Bolt head requires 15mm wrench and nut requires 18 mm socket.
- **Step 2:** Remove top bolt of driver rear shock and reposition shock as to allow working room. Shock bolt requires 21 mm socket and wrench.
- **Step 3:** Remove the back two bolts and loosen the front bolt of the front overload brackets and allow the brackets to swing down and out of the way.
- **Step 4**: Position the passenger side bracket against the passenger side frame rail and install the supplied 140 mm long bolts and washers through the front overload bracket and side bracket into the pre-threaded frame holes as depicted within diagram.
- **Step 5:** Install the supplied 140 mm bolt and washer through rear overload bracket and side bracket as depicted in diagram. Loosely install sleeve, plate washer and nut from inside of frame rail. Make sure and install the provided sleeve so that the integrity of frame rail is maintained.
- **Step 6**: Install factory bolt through front hole of the front overload bracket using supplied ½ inch shim between frame and overload bracket.
- **Step 7**: Install supplied 50 mm long bolts and washers through the three reaming holes of rear overload bracket using one ½ inch shim per back holes and two ¼ inch shims for the lower front hole. All shims shall be placed between frame and overload bracket.
- **Step 8**: Repeat steps 4 through 7 for driver's side bracket.
- **Step 9**: Use template to measure hole in bed. Punch holes and drill from top or punch holes and drill from the bottom.
- **Step 10**: Put the carriage bolts into the center plate and drive them in with a hammer to secure. Slide center plate into position. Secure with supplied washers and nuts. Insert ball and wedge and check alignment of the ball. Adjust right or left to center. Then tighten all bolts.
- **Step 11**: All bracket bolts should be torque to 90 ft lbs.
- **Step 12**: Find the placement for the chain hooks and drill the holes. Insert chain hooks and screw on nuts.

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