

Installation #F2011

2011-Current Ford 3/4 –1 Ton



Right & Left Bracket



Center plate



Ball & Wedge



Bracket Bolts



U Bolts and Carriage Bolts

WARNING: During the installation of the hitch do not damage any brake lines, fuel lines, etc. Check inside frame for hidden obstacles. Check under bed floor before cutting. This hitch should be installed by a qualified technician. Standard unit rating at 35,000 lbs GTW. Tall ball unit rating at 30,000 lbs. GTW.

Before you start

1. Remove spare (optional).
2. Remove or alter heat shield.
3. Remove bed for more room. Leave the two bolts by the cab on, but loosen them. (This step is optional).

Step 1: Line up the bracket to existing holes using the $\frac{3}{4}$ " bolt.

Step 2: Insert the $\frac{1}{2}$ " bolts in and turn until snug.

Step 3: Repeat on other side.

Step 4: Place template onto the brackets (assure narrow gap is towards front) and punch holes through the template. Then drill the four holes. From the top side connect the holes with an air saw, jig saw, or plasma if you protect the paint.

Step 5: Insert carriage bolts in the center plate and hammer snug.

Step 6: Attach the center plate to the brackets. Secure all bolts. Bracket bolts should be torque at 90 ft lbs.

Step 7: Drill the chain hooks so they lay into the valley of the truck bed.

Step 8: Use a small amount of silicone to seal around the rectangle box. This helps keep the dust from coming up through the bed.

DROP 'N LOCKS.
GOOSENECK HITCHES

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