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SOCIETY OF PLASTICS ENGINEERS

BLOW MOLDING DIVISION

Volume 2010 Edition 2

26th Annual Blow Molding Conference

ABC 2010 October 5 & 6

Pre-Conference Edition

Amcor's David Clark to deliver the keynote address!

For blow molders serving the packaging industry, sustainability can mean much more than light-weighting bottles and can even generate opportunities.

This will be one of the messages of Amcor Rigid Plastics director of sustainability David Clark, who will deliver the keynote address at the 26th annual Society of Plastics Engineers (SPE) Blow Molding Conference.

"Dave will provide attendees with an overview of Amcor's sustainability program and how it is integrated into its business strategy and everyday operations," said Scott Steele, Chairman of the Blow Molding Division and Vice President of Plastics Technologies Inc. "There is general misunderstanding of what sustainability is and why blow molders should care about it. Molders know about light-weighting and recycle use, but they may not be aware of the other opportunities a sustainability mindset can bring to their business.

Clark leads Amcor's EnviroAction program to enhance the environmental profile of Amor Rigid Plastics' plant and products, combining his hands-on technical and project-management skills with an interest in finding more sustainable business strategies. He is closely involved with PET recycling and issues related to the collection, processing and use of recycled containers, as well as integrating sustainable design into Amcor's product development and innovation processes. David Clark hosts a sustainability blog at http://amcorforwardaction.com/blog/.

The Blow Molding Conference will feature industry speakers presenting segments in both packaging and industrial applications. Planned sessions include: PET/Polyolefins Outlook, Industrial Processing Equipment, Sustainability and Lightweighting, New Packaging Materials and Applications, Industrial Materials and Applications, Blow Molding Optimization and Packaging Machinery Advancements.



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Thermal Care, Inc. Wentworth Mold Ltd.

Xaloy LLC



Tuesday, October 5

Sustainability: More Than Just Lightweightiing Bottles Dave Clark, Director of Sustainability, Amcor, Rigid Plastics

Global Outlook on Blow Molding Resins Howard Rappaport, Global Business Director, Chemical Market Associates, Inc.

Fluid Thinking: Converting Requirements into Practical Solutions-How TI Automotive is Aligning Technology, Engineering and Customer Collaboration for the Future

Brian Hildebrand, Engineering Manager, TI Automotive

BREAK

Session 1A - Packaging: Reduce, Re-use and Recycle

Are Biopolymers Real?

Mark Ocock, Senior Packaging Industry Analyst,

Allied Development Corporation

An Updated Perspective onHDPE Recycling & HDPE Poat Consumer Resins Pedro N. Morales, Director of Sales & Marketing, KW Plastics Recycling

BPA-Free Copolyester Solutions for 5-Gallon Water Bottles Sam Glover, Market Development Manager, Eastman Chemical Co.

Calcium Carbonate: Incorporating an Inorganic Additive for Partial Replacement of Petroleum Based Resins *Monroe Moore, Technical Service Engineer, Omya, Inc.*

Session 1B - Industrial Green Efforts

Lawn & Garden Fuel Systems: Meeting the Regulations Ken Carter, John Deere

Three-layer Solution for Fuel Systems Duane Fish, Technical Marketing Engineer, Solvay Advanced Polymers L.L.C.

Fluorination for Fuel and Chemical Container Applications Paul Banks, Senior Vice President, Fluoro-Seal International, L.P.

An Overview of Plasma Permeation Barriers
Edward Yokley, Chief Scientist, StormRider Technologies, Inc.

BUFFET LUNCHEON

Regulatory and Legislative Challenges: Mythical or Real? Guest Speaker: Rudy Underwood, Senior Director Government Affairs, American Chemistry Council

Session 2A - Packaging Machinery Advancements

PET Blow Molding Technology: Introduction of the Latest Flexible Low Volume Platforms

Jon Elward, Vice President, Sales & Marketing, SIPA North America

Topic to be determined Bruce Clevenger, InterTec

Redefining Blow Molding as a Science (not art) by Closing the Loop George Hurden, Regional Sales Manager, Kautex Machines, Inc.

New Machinery Developments Jamie Pace, General Manager, Nissei ASB Company

Session 2B - Blow Molding Optimization

New Developments in all Electric Extrusion Blow Molding Machines Joe Altimari, Sales Manager, FGH Systems, Inc. Advancements in Single Screw Design for Blow Molding Applications Jeff Myers, President, Barr, Inc.

Screw Technology for Processing Fractional Melt Bi-Modal HDPE in a Blow Molding Application Tim Womar, Global Corporate Technical Advisor, Xaloy, Inc.

Improved Mold Performance through Conformal Cooling Matt Lowney, Engineering Manager, ThremaForm LLC

BREAK

Session 3A - Barrier Packaging Technology

Barrier Modeling for Success Scott Steele, Vice President, Development Engineering, Plastics Technologies, Inc. OxyClear Barrier Resin for Protecting Food & Beverage from Oxygen Frank Embs, Director of Business Development, Invista

O₂ and CO₂ Barriers for PET Bottles Scott Stamback, Business Dir., Packaging Emerging Markets, The Valspar Corporation

Session 3B - Automotive & Industrial Materials Applications

Newest Development in 3D Blow Molding Chuck Flammer, Vice President, Sales, Kautex Machines, Inc.

New EVOH Developments for High Barrier Blow Molded Containers Andrew Kerschbaum, Sales Manager, Rigid Applications, Kuraray America, Inc.

All Electric Parison Suction Machine Marco Solinas, Procuct Manager for Industrial Applications, Kiraray America, Inc.

An Innovative New Barrier Solution using Nano-Technology: HYPERIER®

Edward J. Kim, Research Engineer, LG Chem America, Inc.

6:00 - 7:00 PM: PRE-DINNER RECEPTION 7:00 - 9:00 PM: DINNER AND AWARDS PROGRAM

Wednesday, October 6

BLOWMOLDING 101 SESSIONS:

Continuous Extrusion Klaus Mischkowski, Consultant

Energy Reduction

Clayton Penhallegon, Jr., President, Integrated Services Group, Inc.

Reheat Stretch Blow Molding

Scott Steele or Don Miller, Plastics Technologies, Inc.

Design for Blow Molding

Gerry Hobson, Principle, Hobson Consulting, Ltd. & Geoff Ward, Engineering Manager, Agri-Industrial Plastics

Polyolefins

Terry Glass, Rigid Packaging Application Technology Leader, The Dow Chemical Company

Blow Molding Engineering Thermoplastics Lew Ferguson, Parisons

Accumulator Head

Bob Jackson, President, Jackson Machinery, Inc. & Gerry Hobson, Principle, Hobson Consulting, Ltd.

BREAK

Recip Machines

Dale Maddox, Process Engineer, Uniloy Milacron, Inc.

New Head Constructions: Improving Part Quality & Saving Money in Extrusion Blow Molding Heinz Gross, Gross Kunststoff-Verfahrenstechnik

Prototyping for Blow Molding Derek Ellis, Account Manager, Met-L-Flo, Inc.

Tours and Demos - Wednesday, October 6



Nissei ASB Company invites the ABC2010 attendees to their Atlanta facility for the "Global Debut" of their latest high output machine model ASB-150DPW. In addition to the demonstration, ASB will also be hosting lunch.



Guided tours and demos at one of the largest manufacturers of rigid plastic containers in the US and marketing products to the consumer, automotive, agricultural and industrial chemical industries.



26th Annual Blow Molding Conference October 5 & 6, 2010

The Crown Plaza Atlanta Perimeter at Ravinia Atlanta, Georgia

REGISTRATION FORM



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Phone:	Fax:	
Email:		
SPE Member ID No (if known):		
Vegetarian or Special Dietary Nee	ds (specify):	
Disability: if you require assistance	to fully participate in this Conferen	nce, please specify:

Registration Before September 20, 2010

Registration Fee: SPE Member \$400.00; Non-Member \$525.00 (this fee includes 1 year SPE Membership) Fee includes all materials, lunch and dinner

Payment Methods:

1. Check:

Made payable to SPE Blow molding Division, sent with registration to: ABC Conference 2010, P.O. Box 964, Holland, OH 43528-0964, USA

2. Corporate Credit Card:

Call Scott Steele at 419-867-5403 E-Mail: ABC2010@pti-e.com

3. PayPal*:

www.blowmoldingdivision.org (choose conference link on left to register/buy)

Registration After September 21, 2010 (and at the door)

Registration Fee: SPE Member \$450.00; Non-Member \$575.00 (this fee includes 1 year SPE Membership) Fee includes all materials, lunch and dinner







Please contact us and see what we can do for your business.

OK/A.

New this year ABC 2010 - Blow Molded Parts Display

Attending the conference? Get involved!

New technology • Discussions/networking • Spread the knowledge **Guidelines**

Each participant and speaker may display one commercial blow molded part. Multiple participants from the same company may display one part per participant. Parts must be new to the market within the last two years. Separate parts into markets (Packaging, Industrial, Automotive, etc.)

Register ahead - owner has shipping responsibility.

Return shipping and documents must be included with shipment.

Documents should include:

- ☐ Permission release
- ☐ Blow Molded Part
- 8X10 sign information:
 - Part name commercial application

 - Blow molding company manufacturer Mold maker may display part from mold, not mold itself
 - Designer
 - Material
 - Features (up to 25 words)

(Sign will be prepared by the conference coordinator)

Attach a business card of the contact person or multiple company cards for manufacturer, mold maker, resin supplier.

Size limitation:

May not exceed four (4) feet in any direction If part is larger you may use an 8X10 photo or contact SPE Blow Molding Division for clarification.

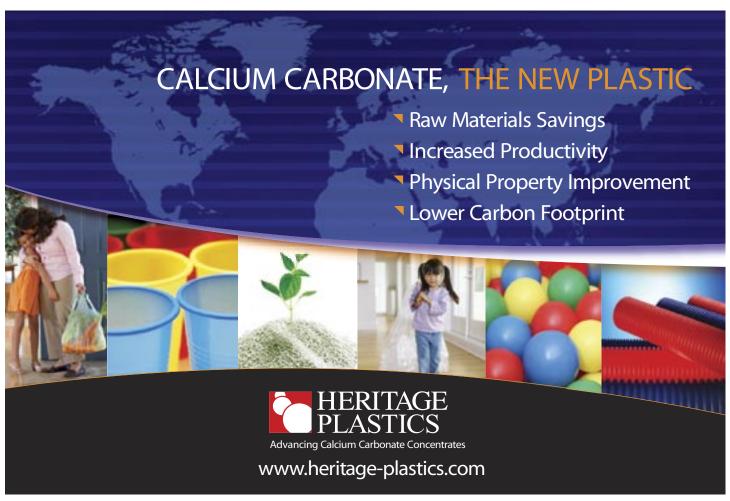
No brochures!

No extra business cards! No extra pictures!

No molds or equipment!

Just Blow Molded parts

If you would be interested in other options, you may become a Conference Sponsor with all of the display benefits, including your own table.



2010 Student Blow Molding Design Competition

This year's
Student Blow Molding Design Competition
yielded co-winners.

Justin Schmader Blow Molded Utility Pole Transformer

Chad Houghton Impact Resistant Support Columns

Both are students in the Plastics Engineering Technology program at Penn State University, Behrend College campus. They will attend the 2010 ABC as our guests and display a poster on their projects.

See our website for more information on this annual contest.



SPE Scholarship Recipients

The SPE Blow Molding Division's 2010 ExxonMobil Chemical Company Scholarship has been awarded to



David Martin. David is currently in his final year of the Plastics Engineering Technology program at Pittsburg State University (PSU) in Kansas. He recently completed a blow molding internship at Ring Container in Saint Joseph, MO. David competed on the PSU Men's Track and Field team where he earned All-Conference and Academic All-Conference Honors multiple times. He is active

in the Society of Plastics Engineers and was elected as the student Chapter President. Other activities at PSU include serving as an University Student Ambassador, Vice President of the Lambda Sigma Honor Society, and Omnicron Delta Kappa Honor Society.

David is married to Rachel and his goal upon graduating from PSU in May 2011 is to obtain a position in Plastics Precessing/Precesses and Quality. Eventually, he would like to manage a plant or warehouse.

Kevin Rudy is the recipient of the SPE Blow Molding Division's 2010 Carrie Fox Solin Memorial Scholarship.

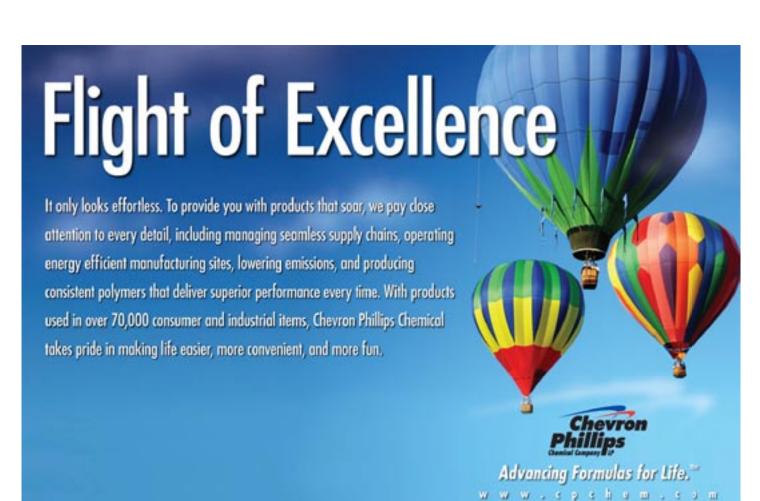


He is a junior at Ferris State University. He has a dual major in Plastics and Rubber Engineering Technology. Kevin is the secretary of the FSU student SPE chapter and a member of the FSU Rubber group, and also works during the school year at FSU as a plastics and rubber lab maintenance assistant. During the summer of 2009, he interned at Advanced Molding Solutions in

Grand Haven, MI. This past summer, he interned at Trelleborg Automotive in South Haven, MI.

Kevin plans to graduate in 2012 and obtain a position with a company that specializes in the fabrication of plastics and rubber products.





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Membership Matters

Reduced Membership Rate for TOPCON Attendees

SPE is offering up to a \$35 discount on membership dues for TOPCON attendees. When an attendee joins SPE or renews his membership when registering for a TOPCON, the dues rate is \$109 for one year. Please be sure to include this special rate on your registration forms.

SPE Launches Member-Get-A-Member Campaign

We're asking all our members and leaders to introduce their colleagues to SPE through our 2009-2010 Member-Get-A-Member Membership Drive. For each paid member you recruit, you'll receive your choice of rewards - including up to one full year of SPE membership and other great choices! And, your Section and Division will receive \$25 for each new paid member recruited through the program (\$7 for student members)!

You can personally invite your colleagues to join by sending an email or by giving them a special Member-Get-A-Member pre-approved application that includes your name and member ID number. The user-friendly MGM web pages offer easy accessto recruitment tools and resources.

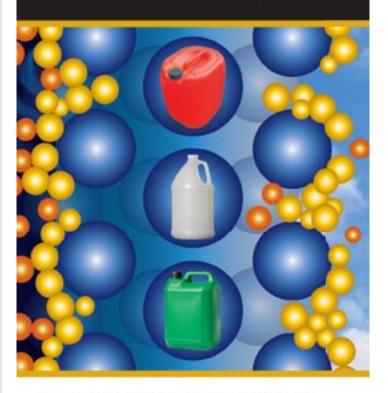
We need to increase participation to increase results.

Help spread the word! Put information about MGM in your newsletter, send your members a newsbrief about the program, and mention MGM whenever you talk with a member.

Think about this - if each member recruited just one new member, SPE would double in size!

Thanks for your participation.

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Graham Engineering Corporation Continuing Education Grant Program

The Blow Molding Division of the Society of Plastics Engineers and Graham Engineering Corporation co-sponsor a program for continuing education of blow molding industry workers. By making financial resources available to Blow Molding Division member companies, this program will assist more people in obtaining continued education in blow molding and improve their job-related skills.

Up to \$500 per person is available to attend an SPE Blow Molding Conference, an SPE Seminar in Blow Molding, or other program applicable to blow molding.

Eligibility Criteria:

- The employee must be a full-time employee of one of our member companies (having at least one current member of the SPE Blow Molding Division).
- 2. The employee's job function must be blow molding related.
- 3. The employee's academic training must not be higher than Associate Degree.
- 4. The employee must have company recommendation and support.
- 5. Costs exceeding \$500 will be the responsibility of the employee or employer.

How to enroll:

1. Submit a request to the Blow Molding Division at the following address:

Agri Industrial Plastics
Attn: Geoff Ward
301 N. 2nd St
Fairfield, IA 52556
geoff.ward@agriindustrialplastics.com

- 2. Include a letter of support from your company.
- 3. You will be notified of acceptance before the event that you wish to attend.



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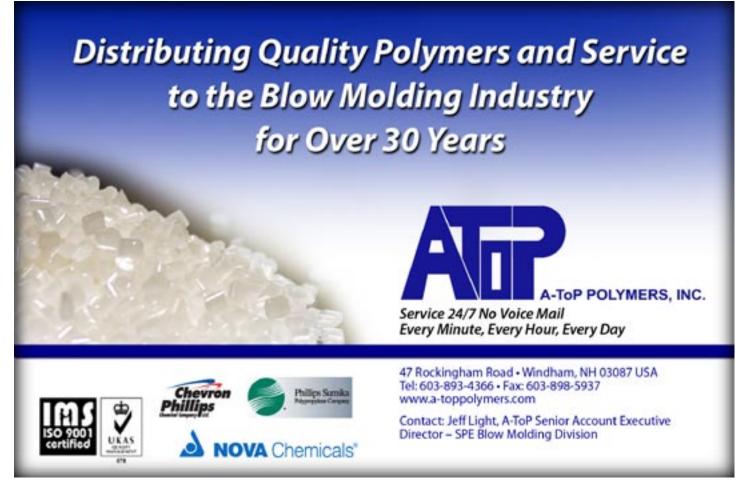
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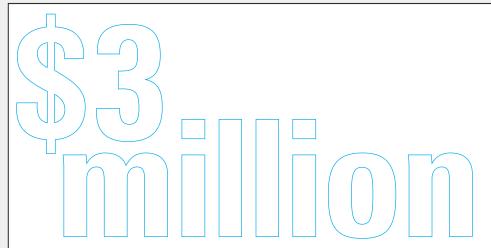
The Blow Molding Division
Education Committee has received
annual contributions from two continuing special sponsors:

ExxonMobil Chemical Company

has donated \$5000 to support our Undergraduate Scholarship Program.

Graham Engineering Corporation

has donated \$1000 for ongoing support of our Continuing Education Grant Program.



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Executive Committee Meeting May 17, 2010

1:35 pm Attendees – Scott Steele, Ben Lopez, Jon Meckley, Surendra Agarwal, Terry Glass, Geoff Ward, & Mark Heitker

Topics discussed:

- Suspension of transfer of 2008 2009 Operating Fund excess of prudent reserve.
- Potential 2010 2011 Operating Fund shortfalls as current fiscal year expenses are greater than income.
- Possible new BOD member Dan Klaus with Quality Custom Molding, Linn, MO.
- Status of current BOD terms. Check on status of absent members.
- · CMAI interest in cosponsoring future ABC.
- Part design competition at ABC.

2:15 pm Adjourn

Education Committee Meeting May 17, 2010

2:20 pm Attendees – Geoff Ward, Ben Lopez, Jon Meckley, Mark Barger, Randy Moynihan, & Mark Heitker Discussion topics:

- PlastiVan at ABC 2010 Southern Section to contribute \$2500.
- \$500 contribution pledge from Kautex Machinery. Need to send invoice.
- \$1000 contribution pledge from CKS Packaging. Possible \$2000 contribution if used in the southeast.
 Need to send invoice.
- School Grant application from Pittsburg State for air booster for ISBM machine. Ben Lopez discussed lower cost options with Professor Paul Herring but PSU is still interested in purchasing the air pressure booster for safety reasons. Mark Heitker to request updated cost documentation from Paul Herring. Al

Continued on next page



Innovative Plastic Container Handling Systems

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- Mat Top and Pallet Conveyors







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- Student Design Competition Mark Barger announced 2 co-winners from Penn State Erie. Both will receive \$1000 prizes. Send two award checks and post winning entries on our web site. Al
- Discussed sponsoring students at ABC 2010.

3:00 pm Adjourn

Technical Program Committee (TPC) Meeting May 17, 2010

3:50 pm Attendees - Surendra Agarwal, Gary Carr, Kyle Grodzinski, Ben Lopez, Jon Meckley, Scott Steele, Jeff Light, Lew Ferguson, Bob Jackson, Daryle Damschroder, Terry Glass, Mark Heitker, Randy Moynihan, Cal Becker, Henry Vogel, Ron Puvak, Babli Kapur, & Geoff Ward

Discussion topics:

- Goal of 300+ attendees for ABC
- PlastiVan Partner with Southern Section during ABC.
- Reviewed moderators, sessions & topics, and sponsors for ABC 2010.
- ANTEC 2010 review from Ron Puvak. 2 papers and 2 no shows. Proposed change to format.
- ANTC 2011 Boston May 1-5, need moderator.

Report is attached

4:35 pm Adjourned



Board of Director's Meeting May 18, 2010

Meeting held at Orlando World Center Marriott - Site of ANTEC 2010

Call to order at 8:00am

BOD Members present: Gary Carr, Kyle Grodzinski, Ben Lopez, Jon Meckley, Scott Steele, Jeff Light, Lew Ferguson, Bob Jackson, Daryle Damschroder, Terry Glass, Mark Heitker, Mark Barger, Randy Moynihan, Cal Becker, Ron Puvak, Babli Kapur, Geoff Ward, Surendra Agarwal, Henry Vogel

Guests – Jon Ratzlaff and Tricia McKnight

BOD Members Excused: John Rathman, Gerald Hobson

AI = ACTION ITEM

Weld	come &	Non	compet	e no	tice
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State of Board - BOD membership and attendance reviewed

Nominated Piaras De Clear to fill open position on BOD.

March 2010 BOD minutes and action items - Mark Heitker

Motion to approve by Surendra Agarwal, seconded by Mark Barger – approved by BOD

2009 SPE Pinnacle award – Ben Lopez

Received Gold Award again!

- 2010 2011 Goals & Workplan reviewed Scott Steele
 - Membership retention
 - 1. Asked BOD to contact suspended members to encourage renewal. Mention ABC registration includes annual dues. Al Lew Ferguson to send out list of suspended division members to the BOD to call.

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- 2. Technical Programming
- 3. Communication Al Ben Lopez to look into new Communication Award criteria.
- 4. Organization
- 5. Awards need to obtain nominations for this year's Lifetime Achievement, Fellow, and Honored Service awards. Al John Headrick and John Rathman
- ☐ Treasurers report Terry Glass
 - Transfers completed to new Grant Fund investment, Manning & Napier Fund EXDAX.

Motion to approve report by Surendra Agarwal, seconded by Daryle Damschroder – approved by BOD

- Suspend the transfer of 2008 2009 Operating Fund excess of prudent reserve to the Grant Fund and retain in the Operating Fund. Motion to approve by Mark Heitker, seconded by Jeff Light approved by BOD
- Add to Oct BOD meeting agenda Determine if to transfer of 2009 2010 Operating Fund excess of prudent reserve to the Grant Fund. Al Scott Steele
- Send out Education sponsorship invoices to Kautex Machine and CKS Packaging. Geoff Ward to supply contact info and amounts AI to Terry Glass.
- Send out Education sponsorship invoices to Alpla Inc. Gary Carr to supply contact info and amount to Terry Glass. Al
- PlastiVan at ANTEC 2010 Request for \$500. Motion to approve non budgeted expense by Scott Steele, seconded by Mark Barger approved by BOD. Request invoice AI Scott Steele. Issue Check from Disbursement Fund AI Terry Glass.
- □ 2009 2010 Budget proposal review Terry Glass
 - Disbursement Fund
 - Grant Fund
 - Operating Fund

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1203 Eden Road, York, PA 17402 (717) 848-3755 * www.grahamengineering.com Made adjustments to line items. Discussion about differentiating Education sponsorships from ABC sponsorships.

Motion to approve budgets by Terry Glass, seconded by Surendra Agarwal – approved by BOD.

Discussion with Jon Ratzlaff SPE Executive Committee Liaison and Tricia McKnight SPE Divisions Liaison

- Partnering with other organizations
- Joint promotion of events
- Conference support and email blasts from SPE National
- Send Branding report on Web site design to Babli Kapur Al Jon Ratzlaff
- Send Best Practices to Jon Ratzlaff.
- All BOD encouraged to join SPE Leaders and Volunteers Linked In sub group.
- Need volunteer to set up Blow Molding subgroup on SPE Linked In site. Al Scott Steele to identify volunteer.

10:30 am - 15 minute Break

- □ Councilors report review Mark Barger
 - Send our past ABC papers to SPE for PRO website Al Mark Barger Motion to approve report by Mark Heitker, seconded by Ben Lopez – approved by BOD
- ☐ Technical Program Committee (TPC) report Surendra Agarwal
 - ABC 2010 October 5 & 6 Partnering with Southern Section. Registration fee will be \$400 for SPE members and \$525 for non members
 - Need to designate a marketing liaison with Southern Section Al Gary Carr to find volunteer.
 - Invite section reps to conference calls AI Gary Carr

Location for ABC 2011

-Motion to return to East Lansing by Ron Puvak, seconded by Bob Jackson, approved by BOD. Co Chairs to be Ron Puvak, Gary Carr, and Kyle Grodzinski.

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Location for ABC 2012

- Form subcommittee to explore new areas. Connect with Lesley Kyle for advice.

ANTEC 2011 May 1-5 in Boston

- Lew Ferguson and Randy Moynihan designated as co-chairs
- ANTEC 2010 review from Ron Puvak. Proposed change to format.

Education Report – Geoff Ward

- School Grant application from Pittsburg State for air booster for ISBM machine. Al Mark Heitker to request updated cost documentation from Paul Herring.
- Investigate Clemson University plastics program. Al Mark Barger.
- Update faculty contact info on list of schools with blow molding curriculum and investigate University of Wisconsin Stout plastics program. Al Jon Meckley

Reviewed Action Item list from most recent BOD conference call.

Awards Committee

- Brooks Heise nominated for 2010 Lifetime Achievement Award. No other applications received. BOD voted to approve Brooks Heise as the Blow Molding Division 2010 LTA recipient. Send congratulatory letter to Mr. Heise and invite him to be recognized at the ABC 2010. Al Scott Steele
- Also need Fellow and HSM nominees.
 Send updated HSM application to Scott Steele. Al Mark Heitker
- Marketing Committee Gary Carr
 - ABC 2010 Updated speaker and topic listing. Send out to BOD. Al Gary Carr
 - Friday June 4 Conference call to finalize program. Al Gary Carr
 - ABC 2011 location decision tabled until ANTEC BOD meeting.

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- Membership report Lew Ferguson
 - Recognition of long time members is continuing.
 - Send list of new members to Ron for the next newsletter. Al Lew Ferguson
- □ Newsletter Report Ron Puvak
 - Next issue planned for end of June or early July after ABC details are finalized.
 - Issue with LTA recipient Brooks Heise on cover planned for end of August or early September.
 Convert Brook Heise's bio into a form suitable for newsletter and send a picture of Mr. Heise to Ron Puvak. Al Henry Vogel
- Website Report Babli Kapur
 - Web site Redesign plans.
 - Need volunteers for this subcommittee.
 - Need to populate technical info page.
 - Update ABC 2010 registration info on web site. Al Babli Kapur
 - Update Division Overview for home page. Al Ben Lopez
 - Update schools with blow molding curriculum listing. Al Jon Meckley
 - History of Blow Molding. Al Scott Steele
 - Fabrication Methods. Contact Don Peters or Bob Delong for help. Al Ben Lopez
 - Need pictures for website. Permissions may be needed.
 - Resin Characteristic Methods. Al Randy Moynihan
 - Discussion on where and how to post ABC and ANTEC presentations. Topic tabled for discussion at future BOD meeting.
- □ Sponsorship Report Jeff Light
 - 11 paid and 9 pledged platinum sponsors for ABC 2010 so far.
 - Ask KW Recycling to upgrade from gold to platinum sponsorship. Al Jeff Light

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- Send sponsor contact and prospect list to BOD for comment & additions. Al Jeff Light
- Send Division membership list to Jeff Light to mine for company affiliation and possible sponsorship opportunities. Al Lew Ferguson
- New Business Scott Steele
 - SPE Extrusion Division Student Competition Proposal. Russell Broome is taking this project on. Nothing specific at this point, we are receptive to support it in the 2011-2012 budget if we agree with the scope. Mark Barger to follow progress.
 - Sam Belcher Scholarship proposal. Create solicitation letter and list of possible contributors to contact. Al Scott Steele and Bob Jackson
 - Create one page summary for part design display at ABC 2010. Al Lew Ferguson

ADJOURNMENT:

12:30 pm Motion to adjourn Ben Lopez, seconded Bob Jackson – Approved by BOD





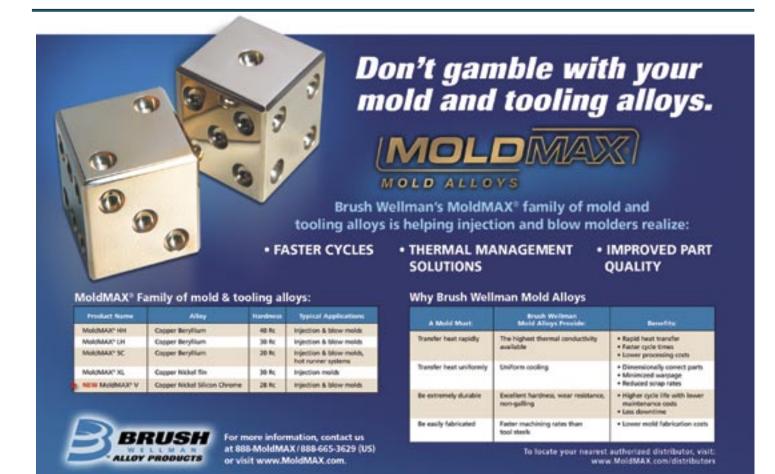


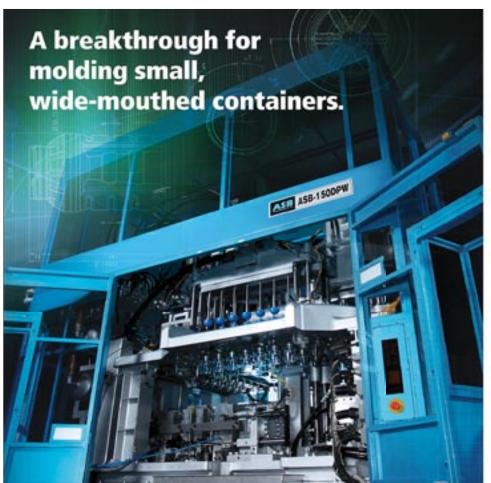
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