

Tech-Totuk

With Trev

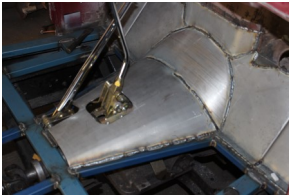
Floor Replacement

1938 Chev Pick Up

This 1938 Chev required a new floor, start by removing the original floor and then set the body on the chassis in the appropriate position, the top picture shows how the body is supported off the chassis by box tubing tac welded to the back of the cab. The floor frame is constructed using 25x50x2mm RHS and has all the required body mountings, the mounts that are situated in the floor are recessed into the RHS as shown below, seat belt mounts are also added at this stage, under the floor frame in the middle and off the corner of the rear pillar .



Next is the toe board and trans tunnel, the picture above shows the first section of toe board with the body mount built under it, Then construct the remainder of the toe board using cardboard templates to get the required shapes and then tac them into place, do the same for the trans tunnel, it will help at this stage if a set of sheet metal rollers are available, if not then try rolling a lager piece over something round and cut to shape after, at this stage I normally fully weld the trans tunnel into place. This leaves only the flat floor sections to be cut out and stich welded onto the floor frame. Once the temporary braces have been removed and the body removed from the chassis, clean up the under side of the tunnel where panels can overlap during construction. The last thing to be fitted is the seat frame at the desired height.



Till Next Time, Trev