MODEL:
Vent-6x12SS

6”x12” Stainless Steel Vents
Universal vents for use with fire pit enclosures.
Each vent provides 18-square inches of ventilation

Installation and Operating Instructions
DESCRIPTION: These vents are designed to be used with Ready to Fit (RTF) enclosures as well as universal vent for many other types of fire pit enclosures. Fig. 1 shows the actual dimensions of each vent.

![Vent dimensions diagram]

Fig. 1 Vent dimensions.

**Note:** Stainless steel parts have plastic film to protect the surface on one side. PEEL the plastic coating off each part before installing.

<table>
<thead>
<tr>
<th>Item #</th>
<th>Part Number</th>
<th>Description</th>
<th>Qty.</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>VENT-6x12SS</td>
<td>6”x12” Stainless Steel Vent</td>
<td>2</td>
</tr>
<tr>
<td>2</td>
<td>SCREW1024PANSS</td>
<td>1¼” Stainless steel Phillips pan head screw</td>
<td>12</td>
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<tr>
<td>3</td>
<td>ST3-113-1020</td>
<td>10x24 Stainless steel nut</td>
<td>12</td>
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<td>4</td>
<td>WASHER10SS</td>
<td>#10 Stainless steel flat washer</td>
<td>12</td>
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Table 1: Part Identification
Install the vents on opposite sides of the enclosure to ensure cross flow ventilation. Cross flow ventilation is necessary to provide free flowing air to assist in keeping the enclosure dry and cool during operation of a fire pit.

Cut an rectangular opening 9.75” x 3.75” into on opposite sides of the enclosure. Center the vent over the cut out area ensuring the vent slots are clear of any obstruction. Mark the holes with a pencil or marker. Drill six ¼” clearance holes, place the vent centered over the opening, insert a screw into the vent and enclosure at the same time and secure with washer and nut on the inside. Repeat the process until all six screws are securing each vent into place on both on both sides of the enclosure.

Fig. 2 Cutting hole in enclosure and installing vent.

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