Sauna Heaters Pro 10.5, Pro 12.0, & Pro 14.4 (Model #1105-105, 1105-120 & 1105-140) or Octa 10.5, Octa 12.0, & Octa 14.4 (Model #1106-105, 1106-120, & 1106-140)
(With separate SC control panel & contactor box)
Read all instructions carefully before installation. Please leave all instructions and warranty with the owner.

WARNING
Prolonged exposure to elevated temperatures is capable of inducing hyperthermia. Hyperthermia occurs when the internal temperature of the body reaches several degrees above the normal body temperature of 98.6°F. The symptoms of hyperthermia include an increase in the normal temperature of the body, dizziness, lethargy, drowsiness, and fainting. The effects of the hyperthermia include failure to perceive heat, failure to recognize the need to exit the room, unawareness of impending hazard, fetal damage in pregnant women, physical inability to exit the room and unconsciousness.

WARNING
The use of alcohol, drugs, or medication is capable of greatly increasing the risk of fatal hyperthermia.

SECTION 1: GENERAL INFORMATION
These heaters are ETL approved by Intertek for permanent installations and electrical connections. Built with splash proof construction, the conducting parts are protected against water. All wiring must be performed in accordance with local codes. See Table 1 for wire and room size requirements.

These heaters are free standing, secured to the floor with separate controls.
SECTION 2: MOUNTING OF SAUNA HEATER

Carefully locate the heater according to the dimensions shown in Diagram 1 and bolt it to the floor. (Bolts are not supplied with the heater.) Tighten to secure the heater in place.

SECTION 3: PLACING OF ROCKS

The rocks supplied with the heater have been chosen to provide the best heater performance. Use of any other type of rock may void the heater's warranty. Never operate the heater without rocks in place! Rinse the rocks with water before placing in the heater. Place the larger rocks between the elements and the smallest rocks between the elements and the inner rock compartment of the heater. Place the rocks loosely so the air can circulate. Continue adding rocks until there is 1 layer above the heating elements. Packing the rocks too tightly may cause the heater high limit switch to trip. Attach the rock guard with the screws provided.

SECTION 4: ELECTRICAL HOOK-UP

Electrical installation must be made by a licensed electrician in accordance with the National Electrical Code and local regulations.

This heater is intended for use with SC Controls only. Use of any other control type will void the warranty and UL listing. The control panel and contactor box must be installed in a dry location outside the sauna room. The control panel must be located to allow installation of the thermostat's temperature sensor shown in Diagram 1. The sensor wire supplied is 9 feet, but it may be extended at the control end with 2 conductor wire.

The model CB 7-3 contactor box is required for use with a three phase heater, the model CB 7-1 contactor box is required for use with a single phase heater. To determine the correct wire size, refer to Table 1. Use copper supply wire only, suitable for minimum 90 degrees C. The heater must be grounded! See the heater and control wiring diagrams for proper connections.

SECTION 5: TEMPERATURE SENSOR

Feed the “low voltage” sensor wire from the control to the sensor location. Sensor wire must be routed completely separate (as per low voltage electrical wiring codes) from any wiring carrying over 50 volts. It may be necessary to drill holes to string the wire through the studs or ceiling joists. Route wires into control box and connect to terminals #2 and #3 at the thermostat terminal block. Using a flat tip screwdriver, unsnap sensor cover from sensor as shown in Diagram 2. Mount sensor horizontally to the finished wall directly above heater one & a half (1½) inches down from ceiling using two (2) screws (provided) as shown in Diagrams 1 & 3.

SECTION 6: HEATER SCREEN (GUARD RAIL)

Install a wooden heater guard to prevent the sauna bather from accidentally touching the sauna heater. Install the heater guard rail with the height clearances and dimensions shown in Diagram 1.
Note 1: The contactor box may be mounted anywhere outside the sauna room. A location should be selected so the front cover is accessible for service and the noise of the contactor pulling in will not be a nuisance.

Provide a service loop into the sauna room to the proposed heater location.
Note 1: The contactor box may be mounted anywhere outside the sauna room. A location should be selected so the front cover is accessible for service and the noise of the contactor pulling in will not be a nuisance.

Provide a service loop into the sauna room to the proposed heater location.
TABLE 1

<table>
<thead>
<tr>
<th>HEATER MODEL</th>
<th>K W</th>
<th>MINIMUM ROOM</th>
<th>MAXIMUM ROOM</th>
<th>CONTACTOR MODEL/UL Number</th>
<th>P H A S E</th>
<th>V A L</th>
<th>A M P S</th>
<th>BREAKER # AND SIZE</th>
<th>POWER</th>
<th>SUPPLY TO</th>
<th>CONTACTOR TO HEATER</th>
<th>CONTACTOR TO HEATER HIGH LIMIT</th>
<th>CONTACTOR TO CONTROL PANEL</th>
<th>POWER SUPPLY TO CONTROL LIGHT CIRCUIT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pro 10.5 1105-105 or Octa 10.5 1106-105</td>
<td>10.5</td>
<td>48 sq. ft.</td>
<td>78&quot;</td>
<td>390</td>
<td>96&quot;</td>
<td>600</td>
<td>CB 7-1 1201-7-1</td>
<td>1</td>
<td>208</td>
<td>50.5</td>
<td>4 #8 AWG +N+GR</td>
<td>4 #8 AWG +GR</td>
<td>2 #14 AWG</td>
<td>3 #14 AWG +N+GR</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>CB 7-3 1201-7-3</td>
<td>3</td>
<td>208</td>
<td>29.2</td>
<td>3 #8 AWG +N+GR</td>
<td>3 #8 AWG +GR</td>
<td>2 #14 AWG</td>
<td>3 #14 AWG +N+GR</td>
</tr>
<tr>
<td>Pro 12.0 1105-120 or Octa 12.0 1106-120</td>
<td>12</td>
<td>63 sq. ft.</td>
<td>78&quot;</td>
<td>510</td>
<td>96&quot;</td>
<td>740</td>
<td>CB 7-1 1201-7-1</td>
<td>1</td>
<td>208</td>
<td>57.7</td>
<td>4 #8 AWG +N+GR</td>
<td>4 #8 AWG +GR</td>
<td>2 #14 AWG</td>
<td>3 #14 AWG +N+GR</td>
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<tr>
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<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>CB 7-3 1201-7-3</td>
<td>3</td>
<td>208</td>
<td>33.3</td>
<td>3 #8 AWG +N+GR</td>
<td>3 #8 AWG +GR</td>
<td>2 #14 AWG</td>
<td>3 #14 AWG +N+GR</td>
</tr>
<tr>
<td>Pro 14.4 1105-140 or Octa 14.4 1106-140</td>
<td>14.4</td>
<td>78 sq. ft.</td>
<td>78&quot;</td>
<td>630</td>
<td>96&quot;</td>
<td>950</td>
<td>CB 7-1 1201-7-1</td>
<td>1</td>
<td>208</td>
<td>69.2</td>
<td>4 #8 AWG +N+GR</td>
<td>4 #8 AWG +GR</td>
<td>2 #14 AWG</td>
<td>3 #14 AWG +N+GR</td>
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<tr>
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<td></td>
<td></td>
<td></td>
<td></td>
<td>CB 7-3 1201-7-3</td>
<td>3</td>
<td>208</td>
<td>40</td>
<td>3 #6 AWG +N+GR</td>
<td>3 #6 AWG +GR</td>
<td>2 #14 AWG</td>
<td>3 #14 AWG +N+GR</td>
</tr>
</tbody>
</table>

† Total amp draw of combined circuits.
‡ Single phase heaters are supplied power from two circuits which must be grouped and marked per NEC.
NOTE 1: Use separate 120V branch circuit protected for 15 or 20 amps if control light switch is to be used.
SECTION 7: OPERATION

The heater is intended for use with a SC-9, SC-60 or SC-Club Control Panel only. For health and fire safety, never attempt to alter or bypass the timer or thermostat. If the sauna is to be used without an automatic timer provided, (Model SC-Club Control Panel) an attendant must be present at all times.

MODEL SC-9 CONTROL PANEL, Model Number 19-8-1517 (9 Hour Delay /1 Hour Operation) This control panel is equipped with a 60 minute timer with a 9 hour delay, an electronic thermostat, a light switch, and a pilot lamp that indicates when the heater is on. A pilot lamp in the sauna light switch indicates when the sauna light is on.

SETTING THE TEMPERATURE: The temperature can be adjusted by turning the thermostat knob. To raise the temperature, turn the knob clockwise; to lower the temperature, turn the knob counter-clockwise.

SETTING THE TIME: If you want the heater to begin heating immediately, turn the dial clockwise past the first marked section labeled "off to 1" (See Diagram 4), then turn the dial back (counter-clockwise) until you feel it "click", near the on position, into the one hour operating zone.

The heater has a "9 plus 1" timer, which means you can set the heater to begin heating after a delay of up to 9 hours. If you set the timer dial in the "1 to 9" zone, the heater will automatically turn on after the selected delay time has elapsed. Light Switch: Use the light switch to turn the sauna room light on and off.

MODEL SC-60 CONTROL PANEL, Model Number 19 - 8 - 1817 (60 minute timer) This control panel is equipped with a 60 minute timer, an electronic thermostat, a light switch, and a pilot lamp that indicates when the heater is on. A pilot lamp in the sauna light switch indicates when the sauna light is on.

SETTING THE TEMPERATURE: The temperature can be adjusted by turning the thermostat knob. To raise the temperature, turn the knob clockwise; to lower the temperature, turn the knob counter-clockwise.

SETTING THE TIME: Use the timer to turn the heater on. To start the heater, turn the timer knob clockwise to the desired time setting. Maximum operating time is one hour.

Light Switch: Use the light switch to turn the sauna room light on and off.
SECTION 7: OPERATION, Continued

MODEL SC-Club CONTROL PANEL, Model Number 19 - 8 - 17 (Attendant Present Control, Thermostat Only) This control panel is equipped with a main on/off switch, an electronic thermostat, and a sauna light switch. A pilot lamp in the main on/off switch indicates when the sauna heater is on. A pilot lamp in the sauna light switch indicates when the sauna light is on.

SETTING THE TEMPERATURE: The temperature can be adjusted by turning the thermostat knob. To raise the temperature, turn the knob clockwise; to lower the temperature, turn the knob counter-clockwise.

TO START: To start the heater, turn on the main switch. To stop the heater, turn the main switch off. This control panel is intended for commercial use and an attendant must be present to monitor the sauna bather’s safety.

Light Switch: Use the light switch to turn the sauna room light on and off.

SECTION 8: LIMIT CONTROL (RESET BUTTON)

The sauna heater has a built-in High Limit control, which automatically turns off the heater if the temperature inside the sauna room rises to an abnormally high level.

To restart the heater, let the heater cool and the timer run down to zero (off), then push the reset button on the bottom of the heater (See Diagram 1). If the High Limit continually shuts off the heater, refer to the Troubleshooting Section 14.

SECTION 9: HOW TO TAKE A SAUNA

- When taking a sauna, allow time to relax completely.
- Remove clothing and jewelry...if required, wear a towel loosely.
- After 10 minutes or when perspiration begins, leave sauna and relax in dressing area...follow with a cool shower.
- Cooling time should equal time spent in sauna. Enter sauna room again and stay 5 or 10 minutes.
- Repeat the cycle 2 or 3 times; end with a brisk shower...rinse in cool water.
- Dress when completely dry and perspiration has stopped.
- Some sauna bathers enjoy the soothing effect of steam by splashing water on the heated sauna rocks. Use only one dipper full (approx. \( \frac{1}{2} \) cup) at a time and take care to keep clear of the steam as it rises off the rocks.
- Do not smoke, exercise or drink alcoholic beverages in the sauna room.
- Do not pour chlorinated pool or spa water on the heater or corrosion damage may result.
SINGLE PHASE Wiring Diagram: HEATER MODELS PROFESSIONAL 10.5, 12.0 & 14.4
Model Number: 1105-105, 1105-120 & 1105-140

DIAGRAM 6

1 PHASE HEATER WIRING
COMPARTMENT

1 PHASE HEATER BOX

208V or 240V 1-phase

LIMIT CONTROL

GR

1 PHASE HEATER WIRING

SINGLE PHASE HEATER
JUNCTION BOX

Circuit 1

Power Input

Circuit 2

(Re-set Fuse)

N

Control Panel
(Model #)

Sensor

Light Switch

1 - light power in
2 - light power out
N - neutral

Field Wiring

1105-140

354 SKLE 25 D
THREE PHASE WIRING DIAGRAM: HEATER MODELS PROFESSIONAL 10.5, 12.0 & 14.4
Model Number: 1105-105, 1105-120 & 1105-140

Light Switch
1 - light
2 - light power in
N - neutral

Three Phase Wiring Diagram Components:
- 3-phase power input
- Sensor
- Field Wiring
- Control Panel
- Junction Box
- Contactor Box
- Limit Control

DIAGRAM 6, Continued
DIAGRAM 6

SINGLE PHASE WIRING DIAGRAM: HEATER MODELS OCTA 10.5, 12.0 & 14.4
Model Number: 1106-105, 1106-120 & 1106-140

1 PHASE HEATER WIRING COMPARTMENT

1 PHASE HEATER JUNCTION BOX

CONTACTOR BOX CB 7-1 (Model # 1201-7-1)

Power Input L1 L2 L1 L2

Circuit 1

Circuit 2

(Re-set Fuse)

Light Switch

1 - light

power in

2 - light

power out

Sensor

Control Panel(Model #)
SC 9  (19-8-1517)
SC 60 (19-8-1817)
SC Club  (19-8-17)

N

354 SKLF 29 B
THREE PHASE WIRING DIAGRAM: HEATER MODELS OCTA 10.5, 12.0 & 14
Model Number: 1106-105, 1106-120 & 1106-140

3 PHASE HEATER WIRING
3 PHASE HEATER WIRING
COMPARTMENT

3 PHASE JUNCTION BOX
208V or 240V 3-phase

CONTACTOR BOX
CB 7-3 (Model # 1201-7-3)
Control Panel (Model #)
SC 9 (19-8-1517)
SC 60 (19-8-1817)
SC Club (19-8-17)

Power
L1
L2
L3
GR

(Re-set Fuse)

Field Wiring

Sensor

Light Switch
1 - light
2 - light
N

354 SKLF 31B
SC-9 Control Panel (19-8-1517)

DIAGRAM 6, Continued

SC-60 Control Panel (19-8-1817)

DIAGRAM 7

2x4" framing
1/2" wallboard
fiberglass insulation
foil vapor barrier
T&G soft wood
1/2" wallboard

SC-Club Control Panel (19-8-17)

DIAGRAM 8

Air Outlet Vent
Air Inlet Vent

Sauna light
Room light
Connection to heater junction box

Input 120V max 60W

SAU 17 D

Sensor

One hour timer

Room light

Sauna light

9 + 1 timer

Input 120V

Sauna
light

Connection to heater junction box

Room light

Air Outlet

Air Inlet

Sensor
SECTION 10: WARNING PLACARDS

Secure the two metal placards at eye level with the screws that are included in the Installation Instruction Envelope packaged with every Sauna Heater. The CAUTION placard must be attached to the interior wall of the sauna room directly above the heater where it is visible to the bather. The WARNING placard must be attached to the outside of the door of the sauna room.

SECTION 11: ROOM CONSTRUCTION

For safety and reliability, the following rules must be addressed.

- No permanent locking or latch system is to be used on the sauna door.
- Acceptable door fittings are: magnetic catches, friction catches, spring or gravity loaded closures. The door must always open outwards.
- No shower may be installed in a sauna room.
- No electrical receptacle shall be installed inside the sauna room.
- The enclosed WARNING: Reduce the risk of overheating … warning plate must be mounted on or alongside the door outside the sauna room at about eye level.
- The enclosed CAUTION: Reduce the risk of fire … caution plate must be mounted on the interior wall above the heater.
- The heater should not be operated without its container properly filled with rocks and the rock guard in place.
- If an intercom speaker is installed, it should be away from the heater and as close to the floor as possible.
- If a room light is installed, it should be a surface mounted bracket type. Wall mounted lights should be about 70" above the floor. Ceiling mounted lights should be of an approved type with a junction box that is remote to the fixture itself. Use only a fixture that uses A.F. or fixture type internal wiring. A 60 watt bulb should provide sufficient lighting.
- Fire sprinkler systems installed inside any sauna room should be properly rated for sauna room temperatures.
- Always mount the heater according to these installation instructions.

WARNING

The "CAUTION" and "WARNING" placards must be mounted in accordance with Section 10.

- Reduce the risk of overheating
  - Exit immediately if uncomfortable, dizzy, or sleepy. Staying too long in a sauna is capable of causing overheating.
  - Supervise children at all times.
  - Check with a doctor before use if pregnant, in poor health, or under medical care.
  - Breathing heated air in conjunction with consumption of alcohol, drugs, or medication is capable of causing unconsciousness.

CAUTION

Do Not Place Combustible Materials On The Heater At Any Time.

- Reduce the risk of fire
- Never use a wood stain, seal or preservative on the inside of your sauna room.
- Light fixtures get very hot during operation. Locate light fixture where it will not be a burn hazard.
SECTION 12: VENTILATION

VENTILATION  Ventilation shall be provided in a sauna, the air should be changed about 6 times an hour. This can be achieved by making a vent opening (fresh air inlet) in the sauna wall directly below the heater. The air outlet must be lower than the upper benches, as far as possible from the heater and about two feet higher than the fresh air inlet vent, See Diagram 8.

The minimum opening should be determined using one of the following formulas:

For \( R < 31 \), \( V \geq 9.4 \)
For \( R \geq 31 \), \( V \geq 0.3R \)

where \( R \) = the floor area of the room in square feet and
\( V \) = the minimum vent size in square inches

SECTION 13: MAINTENANCE

The sauna, like a bathroom, should be kept clean and odor free.

Towels or mats should always be used on benches and floor as perspiration otherwise penetrates the soft wood.

Air out the sauna often by keeping the door and vents open when the sauna is not in use. Saunas that are in daily use should be washed down at least once a week to keep them clean and the air fresh. Duckboard should be removed from the sauna, the sauna floor mopped and dried in a conventional manner, and the duckboard thoroughly scrubbed and dried before returning to the sauna room. The sauna heater should be wiped down occasionally with a damp cloth to remove lint and dust. The rocks should be removed once a year for cleaning and small or crumbled rocks replaced.

To clean and remove perspiration stains, use soap or detergent in warm water, best applied with a scrub brush. Badly soiled surfaces may require sanding. Sand paper wrapped around a wooden block works well.

Benches and supporting structure must be inspected annually for potential deterioration due to age, dry rot or abuse. Any boards with signs of deterioration should be replaced immediately to avoid possible injury.

SECTION 14: TROUBLESHOOTING

No Heat - Check timer, refer to Section 7 and Diagram 4 about timer operation.

Control Timer Light is On but No Heat - Press (reset) the high limit switch on the bottom of heater.

Slow Heat Time or High Limit Tripping - Check rock placement, they will break down over time and reduce the air flow in the heater. Refer to Diagram 10 for proper rock installation. Discard all rocks under the size of 3” pieces. Call the number below to order more rocks if needed.

For troubleshooting or service questions call 1-888-780-4427 and ask to speak with service. Prior to calling, please have the Model and Type number available. You may also email us at

techsupport@tyloheloinc.com