
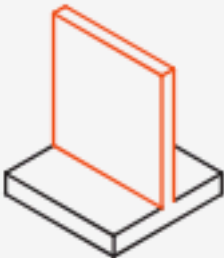
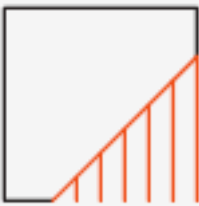
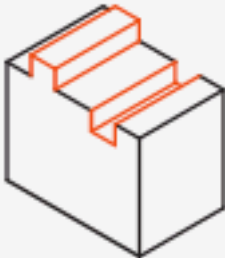

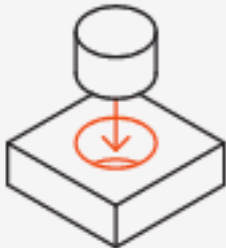
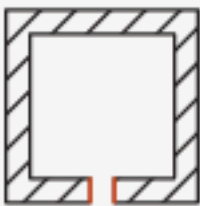


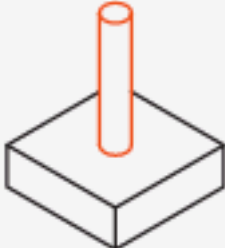



<b>Supported Walls</b> <p>Walls that are connected to the rest of the print on at least two sides.</p>  <p>0.8 mm</p>	<b>Unsupported Walls</b> <p>Unsupported walls are connected to the rest of the print on less than two sides.</p>  <p>0.8 mm</p>	<b>Support &amp; Overhangs</b> <p>The maximum angle a wall can be printed at without requiring support.</p>  <p>45°</p>	<b>Embossed &amp; Engraved Details</b> <p>Features on the model that are raised or recessed below the model surface.</p>  <p>0.6 mm wide &amp; 2 mm high</p>	<b>Horizontal Bridges</b> <p>The span a technology can print without the need for support.</p>  <p>10 mm</p>
<b>Connecting /Moving Parts</b> <p>The recommended clearance between two moving or connecting parts.</p>  <p>0.5 mm</p>	<b>Escape Holes</b> <p>The minimum diameter of escape holes to allow for the removal of build material.</p>  	<b>Minimum Features</b> <p>The recommended minimum size of a feature to ensure it will not fail to print.</p>  <p>2 mm</p>	<b>Pin Diameter</b> <p>The minimum diameter a pin can be printed at.</p>  <p>3 mm</p>	<b>Tolerance</b> <p>The expected tolerance (dimensional accuracy) of a specific technology.</p>  <p>±0.5% (lower limit ±0.5 mm)</p>