

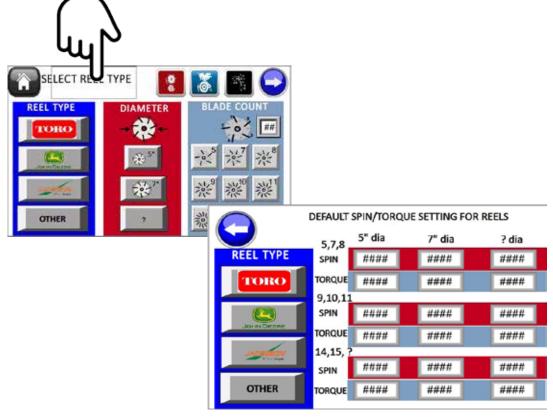
## ACCUTOUCH 3 - HIDDEN FEATURES and additional explaination of FEATURES.

11-9-2015

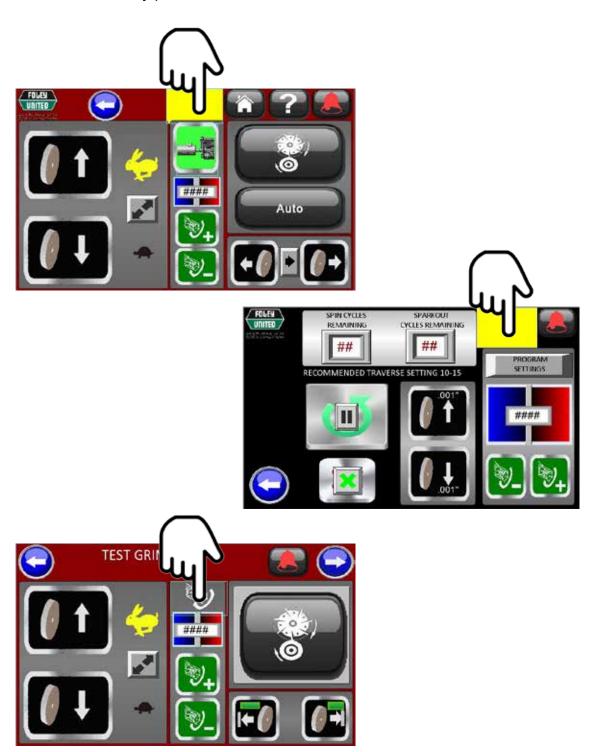
653/633 SPIN / RELIEF GRINDERS with the ACCUTOUCH 3: There are additional features that are hidden on the AccuTouch 3 control. These are hidden as they are not required for operation and and hidding these items simplifies the grind process. This sheet also discusses other features that may not be commonly understood.

Access to change the preset speeds and torques for the selected reel type and blade count. To access this screen press on the word "REEL" on the SELECT REEL TYPE

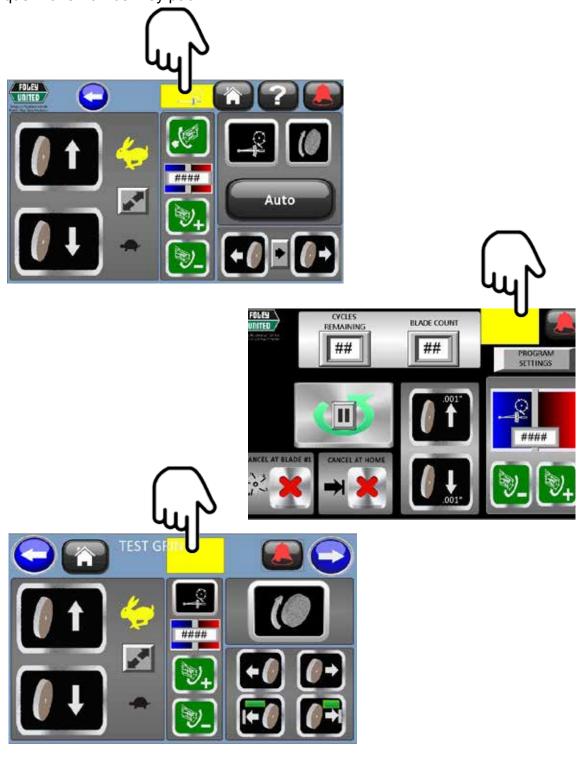




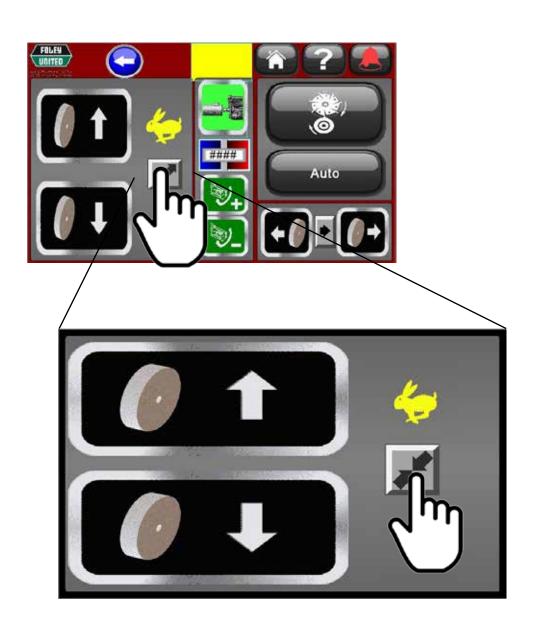
The spin speed can be displayed for spin grinding buy touching the area's shown below. To hide the number display press one of these areas again. When the numbers are displayed you can press on the numbers, this will allow you to enter the desired speed with a number key pad.



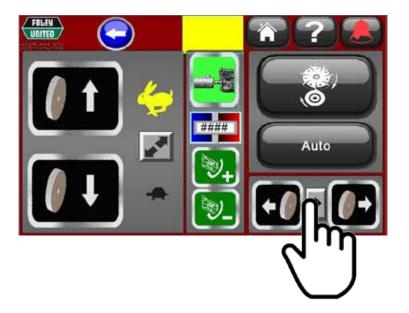
The relief torque can be displayed for relief grinding buy touching the area's shown below. To hide the number display press one of these areas again. When the numbers are displayed you can press on the numbers, this will allow you to enter the desired torque with a number key pad.

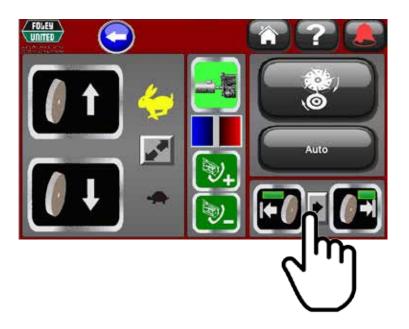


The infeed can be enlarged to encompass the entire screen by press in the arrows located between the rabbit and turtle. To retrun to the previous screen press the arrows again to close the enlarged screen.



To switch the traverse between Jog and Jog to limit switch, press the arrow between the traverse Jog buttons.





To display the position gauge readings press the screen in the area where it says POSITIONING. To hid these settings press the screen in this area again.



