## Cummins **Onan**



### QUIET DIESEL<sup>™</sup> SERIES OPERATION

# Maintenance and Parts

#### **PRE-START CHECKS**

Before the first start of the day and after every eight hours of operation:

- 1. Check for proper oil and coolant levels.
- 2. Check for fuel, coolant and water leaks, mechanical damage, loose parts, damaged exhaust hose, loose or corroded battery connections, clogged sea water strainer, and CO monitors that don't work. Service as necessary.
- 3. Check for swimmers that might be exposed to the engine exhaust.
- 4. Turn off air conditioners and other large appliances.

#### **PRIMING THE FUEL SYSTEM**

If the generator ran out of fuel, push the control switch to **STOP (Prime)** and hold for at least 30 seconds.

#### **STARTING THE GENERATOR**

- Push and hold the control switch at START (Pre-heat) until the generator starts. The amber status lamp on the control switch will blink rapidly.\* The amber lamp will go out and the green run lamp on the switch will light after the starter has disconnected and the engine is up to speed. (Depending on how cold the engine is, preheat can take as long as 15 seconds before cranking starts.)
- 2. For longer engine life, let the engine warm up for two minutes before turning on air conditioners and other large appliances.
- Check for water, coolant, fuel and exhaust leaks. Stop the generator immediately if there is a leak.
  WARNING Fuel and exhaust leaks can lead to severe personal injury or death. Shut down the generator immediately. Repair fuel leaks immediately. Do not run the generator until fuel and exhaust leaks have been repaired.
- 4. If the generator fails to start, cranking will discontinue in 20 to 60 seconds, depending on how cold the engine is, and the amber status lamp will blink Shutdown Code No. 4. See *Troubleshooting* (Operator's Manual) if the

generator does not start after two or three tries. **CAUTION** Do not continue cranking and risk burning out the starter or flooding the engine (exhaust flow during cranking is too low to expel water from the exhaust system). Find out why the generator does not start and repair as necessary.

5. If the generator shuts down, the amber status lamp will blink a shutdown code. See SHUTDOWN CODES below.

#### **STOPPING THE GENERATOR**

Turn off air conditioners and other large appliances and let the generator run for two minutes to cool down. Then touch the Control Switch to STOP (Prime).

#### **SHUTDOWN CODES**

The amber status lamp will blink if the generator shuts down. It will blink 1, 2, 3, 4, 5 or 7 times, pause, and then repeat the blinking. *The number of blinks is the shutdown code.* Blinking continues for five minutes and stops. To restore blinking press the control switch to **STOP (Prime)** until the amber lamp comes on (3 to 4 seconds). Then press **STOP (Prime)** three times to restore blinking.

- **One blink** indicates shutdown due to high engine temperature
- **Two blinks** indicate shutdown due to low oil pressure
- Three blinks indicate shutdown that may require service. See Troubleshooting in the Operator's Manual.
- Four blinks indicates shutdown due to a failure to start within the time allowed for cranking.
- Five blinks indicate shutdown because carbon monoxide was detected.
- Seven blinks indicate shutdown due to a loss of raw water flow for engine and exhaust cooling.

See *Troubleshooting* in the Operator's Manual for more information.

#### **CUMMINS ONAN DIGITAL DISPLAY**

See the generator Operator's Manual for details.

\*The green run lamp and guages will also flash momentarily.

#### **PERIODIC MAINTENANCE SCHEDULE**

	MDKBH, MDKBJ, MDKBW	MDKB & MDKD MODELS K, L, M, N, P, R, V	MDKB & MDKD MODELS S, T, U	MDDCX ALL MODELS	
General Inspection <sup>1</sup>	Every day, 8 Hrs	Every day, 8 Hrs	Every day, 8 Hrs	Every day, 8 Hrs	
Check Battery <sup>2</sup>					
Check V-Belt Tension <sup>3</sup>				M	
Drain Water from Fuel Filters (Primary or Secondary)	Monthly, 100 Hrs	Monthly, 100 Hrs	Monthly, 100 Hrs	Monthly, 100 Hrs	
Check Siphon Break					
Change Oil/ Oil Filter	First 50 Hrs – Yearly, 200 Hrs	First 50 Hrs – Yearly, 200 Hrs	First 50 Hrs – Yearly, 350 Hrs	First 50 Hrs – Yearly, 350 Hrs	
Check Brushes & Slip Rings⁴	Yearly, 200 Hrs	—	-	_	
Change Fuel Filter	Veerley 500 Line			Yearly, 350 Hrs	
Replace Pump Impeller	Yearly, 500 Hrs	Yearly, 500 Hrs	Yearly, 500 Hrs	Versity 500 Line	
Replace Zinc Anode	-			Yearly, 500 Hrs	
Adjust Valve Lash⁴	800 Hours	800 Hours	1000 Hours	2 Yrs, 2100 Hrs	
Change Coolant, Pressure Cap & Thermostat	2 Yrs	2 Yrs	2 Yrs		
Change Generator Bearing(s) & Drive Belt4	Bearing(s) & Drive Belt <sup>4</sup> 5 Yrs, 2000 Hrs		5 Yrs, 2000 Hrs	5 Yrs, 2000 Hrs	
Check Air Filter	-	_	_	Yearly, 700 Hrs	

1. Includes Oil Level, Coolant Level, Fuel System, Exhaust System, Battery, and Sea Water Strainer Checks 3. Check for slippage, cracking and wear (pump drive belt only)

2. See battery manufacturer recommendations

4. Must be performed by a trained and experienced mechanic (Cummins Onan Distributor or Dealer) in accordance with the engine and generator service manuals

#### MAINTENANCE PARTS

	MDKBH	MDKBJ, MDKBW	MDKB & MDKD MODELS K, L, M, N	MDKB & MDKD MODELS P, R, V	MDKB & MDKD MODELS S,T, U	MDDC MODELS A, B, C, F, G, K, L, M, N	MDDC MODELS D, E, H, J, P, R
Oil Filter	185-7444	185-7444	185-5835	122-0810	122-0906	122-0885	122-0885
Fuel Filter	149-2106	A026K278	149-2106	149-2106	149-2804	149-2722 & 149-2723	149-2724 & 149-2725
Crankcase Breather	_	—	-	185-6721	123-2327	123-2246	123-2246
Pump Impeller	541-1524	132-0493	541-1519	541-1521	541-1316	132-0436	132-0436
12V Glow Plugs	185-5421	185-5421	333-0802	185-5990	333-0745		_
24V Glow Plugs	_	—	185-7107	185-6725	333-0746		
Zinc Pencil		_	130-4434	130-4434	130-4434	130-6228	130-6228
V-Belt	511-0197	511-0206	185-6934	Note 2	511-0237	511-0215	511-0215
Oil Filter Wrench	420-0577	420-0577	_	_	—		_
Air Filter	_			_		140-3752	140-3752
Cruise Kit	100-3748-08	A029E631	100-3478-52	Note 3	100-3478-60		

1. Number of glow plugs: 2-MDKBH; 3-MDKBL & MDKBK; 4-MDKBM, MDKBN, MDKBR, MDKBT, MDKBU and MDKBV 3. Negative ground (Option #B200 or B201): 100-3478-54 (MDKBP, MDKBR, MDKBR, MDKBN, MDKBN, MDKBR, MDKBT, MDKBU and MDKBV 3. Negative ground (Option #B200 or B201): 100-3478-54 (MDKBP, MDKBR, MDKBR, MDKBN, M 2. Negative ground (Option #B200 or B201): 511-0201 (MDKBP, MDKBR, and MDKBV); isolated ground systems (Option #B379 or B380): 511-0211

#### **ENGINE FLUID CAPACITIES**

E-1776		MDKBH	MDKBJ, MDKBW	MDKB, MDKD MODELS K, L	MDKB, MDKD MODELS M, N	MDKB & MDKD MODELS P, R, V	MDKB & MDKD MODELS S,T, U	MDDC MODELS A, B, C, F, G, K, L, M, N	MDDC MODELS D, E, H, J, P, R
	Oil	2.1L (2.2 Qt)	3.0L (3.2 Qt)	4.0L (4.2 Qt)	4.3L (4.5 Qt)	7.6L (8 Qt)	10.4L (11 Qt)	12.6L (13.3 Qt)	19.4L (20.5 Qt)
1	Coolant	2.1L (2.2 Qt)	3.1L (3.3 Qt)	4.0L (4.2 Qt)	5.0L (5.3 Qt)	7.6L (8 Qt)	13.7L (14.5 Qt)	14L (15 Qt)	30L (32 Qt)

Shipped with 15W40 engine oil and 50/50 water/ethylene glycol coolant

Contact your Cummins Onan Distributor or Dealer for more information. Cummins Power Generation, 1400 73rd Ave. NE, Minneapolis, MN 55432, USA, Phone 1-763-574-5000, Toll-free 1-800-888-6626, Fax 1-763-574-5298, Email www.cumminsonan.com/contact, www.cumminsonan.com, Cummins, Onan, and the "C"

logo, "Performance you rely on" and Quiet Diesel are trademarks of registered trademarks of Cummins Inc. ©2013 Cummins Power Generation. All Rights Reserved.