



## FOR YOUR HOME OF DISTINCTION

Perhaps your home renovation plans include more than a patio door. Preservation offers a full selection of premium windows and siding to meet your every need. Tested and certified to national standards, Preservation products are backed by over seven decades of industry expertise and unsurpassed customer service.



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# PRESERVATION<sup>®</sup>

WWW.PRESERVATIONCOLLECTION.COM

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Please recycle.

WHERE BEAUTY



FUNCTION MEET

## ILLUMINATIONS<sup>™</sup>

ULTRA-PREMIUM PATIO DOOR COLLECTION

# PRESERVATION<sup>®</sup>

CONTEMPORARY • CLASSIC • FRENCH







## DEALERS OF DISTINCTION

EXCEPTIONAL PRODUCTS REQUIRE EXCEPTIONAL DEALERS.

Professionalism, strength of character and technical expertise, along with a warm and friendly attitude, are just part of what you can expect from your Preservation Dealer of Distinction.

Members of this exclusive dealer network understand that superior service — before, during and long after the installation is complete — is the true test of customer care. When you choose Preservation, you not only get the industry's best products, you get the best dealer.

- High-Quality Installation and Service Standards
- Design Expertise
- Established, Consistent Reliability
- Results-Oriented Consulting for Energy Solutions
- Solid Reputation in the Community and Industry
- High Rate of Customer Referrals



## ILLUMINATIONS™ ULTRA-PREMIUM PATIO DOOR COLLECTION

### CRAFTSMANSHIP INSPIRED BY PERFORMANCE AND PERFECTION

The test of great design is when beauty and function meet — and in the Illuminations Ultra-Premium Patio Door Collection from Preservation, you have found the perfect union.

Expertly crafted with attention to detail, Illuminations delivers superior style and aesthetic appeal while providing outstanding energy efficiency and protection for your home.

CONTEMPORARY • CLASSIC • FRENCH

## ENVIRONMENTAL INSPIRATION

Being a good neighbor to each other and our earth — it's a daily inspiration for leading by example and choosing eco-friendly products.



Illuminations Patio Doors from Preservation promote eco-responsibility without sacrificing quality. Exceptionally energy-smart and weather-tight, these performance-engineered doors not only help reduce fuel consumption needed to heat and cool homes, they also boast a long service life and achieve optimal material use and minimal waste in production.

Virtually all in-plant vinyl scrap is recycled into other useful products, further reducing the environmental impact of waste. And because vinyl never needs to be painted, it helps eliminate paint, stain and other maintenance-related products from entering the waste stream or releasing volatile organic compounds (VOCs) into the atmosphere. Vinyl patio doors also are eco-friendly because vinyl resin is derived largely from common salt — a sustainable and abundant natural resource!†

## PRESERVATION IS PREMIUM

Your Preservation Illuminations Sliding Patio Doors are backed by an industry-leading Lifetime, Transferable Warranty† — a written pledge of lasting quality and value.



Superior service is part of the Preservation experience and Dealers of Distinction pass the true test of customer care. Because of the value placed on building a long-term relationship, service does not end after installation of the product. Extra attention to technical, product and customer support are efforts that distinguish your authorized dealer from ordinary contractors. We continue to strive to meet the demands of homeowners just like you, who quite simply, want the best.

<sup>†</sup>Source: Vinyl Institute. U.S. EPA Inventory of Sources of Dioxin and Dioxin-Like Compounds.  
<sup>†</sup> See printed warranty for complete details.





# CONTEMPORARY-STYLE SLIDING PATIO DOOR - 3" RAILS

Create a fresh and inviting entry to your home with our Preservation Contemporary-Style Sliding Patio Door. The sleek, clean-line design features symmetrical 3" rails for the perfect touch of modern sophistication.



## CLASSIC ELEGANCE WITH ARCHITECTURAL APPEAL

1. Premium vinyl masterframe and sash extrusions are colored throughout — won't chip, peel, crack or warp and never need to be painted.
2. Masterframe and sash feature a double-wall design and multi-chambered construction for outstanding strength and thermal protection.
3. Dual internal/external weatherstripping on the sash ensures optimal energy efficiency and performance.
4. Symmetrical 3" sash rails with mitered and fusion-welded joints provide enhanced aesthetic appeal as well as added strength and durability.
5. 1" thick insulated glass unit with the SST warm-edge spacer system saves energy year-round by reducing the transfer of heat and cold.
6. Steel reinforcements at the interlocks and lock rails increase strength, rigidity and structural integrity.
7. Contoured glazing bead adds visual interest and beauty.
8. Precision-engineered tandem roller system ensures quiet and easy operation of the door panel.
9. Masterframe joints incorporate closed-cell foam gaskets for superior sealing.

## ADDITIONAL FEATURES

- Deep interlocks with a protective bulb weatherstrip deliver increased insulation and a tight seal.
- Masterframe includes interior and exterior accessory grooves for installation and design versatility.
- Multi-point locking system with strong steel hook design seals the door tightly closed and helps prevent energy loss.
- Interlock incorporates a built-in, anti-lift feature to impede door panel removal when closed or locked.
- Stainless steel roller track eliminates the possibility of unsightly dark residue and wearing typical of aluminum tracks.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in a 2-panel style in 5', 6', 8' and Wisconsin-style widths; 3-panel styles in 9' and 12' widths; and a 4-panel style in a 12' width with center panels that open to each side.
- Choose a left or right moving panel — left moving panel is standard (outside looking in); not field reversible.
- Backed by a Lifetime Limited Warranty.<sup>†</sup>

## PATIO DOOR OPTIONS

- ENERGY STAR<sup>®</sup> qualified EnergyMaxx<sup>®</sup> insulated glass package options.
- Tandem rollers available with stainless steel housing and bearings for harsh environments.
- Interior ventilation foot lock allows convenient yet limited opening of the door for airflow.
- Keyed exterior lock offers convenient access from outside the home.
- Decorative grids or V-grooved cut glass patterns for enhanced beauty.



CONTEMPORARY-STYLE PATIO DOOR  
GLASS PERFORMANCE COMPARISON<sup>2</sup>

	U-FACTOR	SHGC
CLEAR	0.42	0.56
ENERGYMAXX S3	0.30	0.31
ENERGYMAXX 4	0.26	0.29
ENERGYMAXX 4 ELITE	0.26	0.20
ENERGYMAXX 7	0.20	0.26
ENERGYMAXX 10	0.16	0.25

<sup>2</sup> 9402 whole door values, double-strength glass.





# CLASSIC-STYLE

## SLIDING PATIO DOOR - 5" RAILS

We've given our Preservation Classic-Style Sliding Patio Door an ample measure of traditional beauty but with a tough, high-endurance build. Generous 5" rails convey a familiar sense of home, while design innovations and easy-care features merge perfectly with today's carefree lifestyle.



### TIME-HONORED BEAUTY WITH MODERN PRACTICALITY

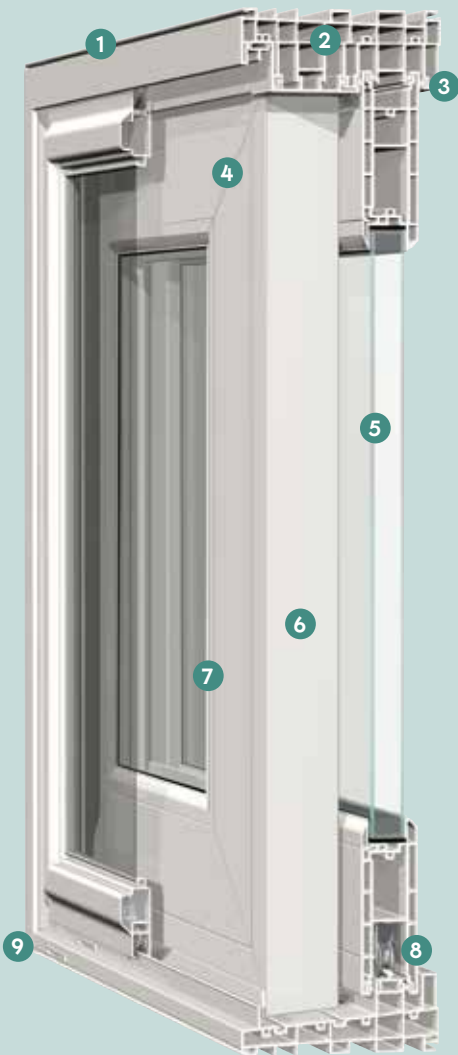
1. Premium vinyl masterframe and sash extrusions are colored throughout — won't chip, peel, crack or warp and never need to be painted.
2. Masterframe and sash feature a double-wall design and multi-chambered construction for outstanding strength and thermal protection.
3. Dual internal/external weatherstripping on the sash ensures optimal energy efficiency and performance.
4. Ample 5" sash rails with mitered and fusion-welded joints provide traditional beauty as well as added strength and durability.
5. 1" thick insulated glass unit with the SST warm-edge spacer system saves energy year-round by reducing the transfer of heat and cold.
6. Steel reinforcements at the interlocks and lock rails increase strength, rigidity and structural integrity.
7. Contoured glazing bead adds visual interest and beauty.
8. Precision-engineered tandem roller system ensures quiet and easy operation of the door panel.
9. Masterframe joints incorporate closed-cell foam gaskets for superior sealing.

### ADDITIONAL FEATURES

- Deep interlocks with a protective bulb weatherstrip deliver increased insulation and a tight seal.
- Masterframe includes interior and exterior accessory grooves for installation and design versatility.
- Multi-point locking system with strong steel hook design seals the door tightly closed and helps prevent energy loss.
- Interlock incorporates a built-in, anti-lift feature to impede door panel removal when closed or locked.
- Stainless steel roller track eliminates the possibility of unsightly dark residue and wearing typical of aluminum tracks.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in a 2-panel style in 5', 6', 8' and Wisconsin-style widths; 3-panel styles in 9' and 12' widths; and a 4-panel style in a 12' width with center panels that open to each side.
- Choose a left or right moving panel — left moving panel is standard (outside looking in); not field reversible.
- Backed by a Lifetime Limited Warranty.<sup>†</sup>

### PATIO DOOR OPTIONS

- ENERGY STAR qualified EnergyMaxx insulated glass package options.
- Tandem rollers available with stainless steel housing and bearings for harsh environments.
- Interior ventilation foot lock allows convenient yet limited opening of the door for airflow.
- Keyed exterior lock offers convenient access from outside the home.
- Decorative grids or V-grooved cut glass patterns for enhanced beauty.



CLASSIC-STYLE PATIO DOOR  
GLASS PERFORMANCE COMPARISON<sup>2</sup>

	U-FACTOR	SHGC
CLEAR	0.39	0.49
ENERGYMAXX S3	0.25	0.31
ENERGYMAXX 4	0.25	0.26
ENERGYMAXX 4 ELITE	0.25	0.18
ENERGYMAXX 7	0.19	0.22
ENERGYMAXX 10	0.16	0.22

<sup>2</sup> 9402 whole door values, double-strength glass.





# FRENCH-STYLE SLIDING PATIO DOOR

Traditional French-style doors are a popular choice but require a considerable amount of space to operate. Our Preservation French-Style Sliding Patio Door captures the same authentic “French door” elegance but in a floor space-saving design.



## AUTHENTIC FRENCH DOOR CHARACTER AND CHARM

1. Premium vinyl masterframe and sash extrusions are colored throughout — won't chip, peel, crack or warp and never need to be painted.
2. Masterframe and sash feature a double-wall design and multi-chambered construction for outstanding strength and thermal protection.
3. Dual internal/external weatherstripping on the sash ensures optimal energy efficiency and performance.
4. 5" top rail, 7" bottom rail and 3" side rails feature mortised joints for added strength and authentic “French door” charm.
5. 1" thick insulated glass unit with the SST warm-edge spacer system saves energy year-round by reducing the transfer of heat and cold.
6. Steel reinforcements at the interlocks and lock rails increase strength, rigidity and structural integrity.
7. Contoured glazing bead adds visual interest and beauty.
8. Precision-engineered tandem roller system ensures quiet and easy operation of the door panel.
9. Masterframe joints incorporate closed-cell foam gaskets for superior sealing.

## ADDITIONAL FEATURES

- Deep interlocks with a protective bulb weatherstrip deliver increased insulation and a tight seal.
- Masterframe includes interior and exterior accessory grooves for installation and design versatility.
- Multi-point locking system with strong steel hook design seals the door tightly closed and helps prevent energy loss.
- Interlock incorporates a built-in, anti-lift feature to impede door panel removal when closed or locked.
- Stainless steel roller track eliminates the possibility of unsightly dark residue and wearing typical of aluminum tracks.
- Heavy-duty extruded aluminum screen features four adjustable rollers for smooth gliding.
- Available in a 2-panel style in 5', 6', 8' and Wisconsin-style widths; 3-panel styles in 9' and 12' widths; and a 4-panel style in a 12' width with center panels that open to each side.
- Choose a left or right moving panel — left moving panel is standard (outside looking in); not field reversible.
- Backed by a Lifetime Limited Warranty.<sup>†</sup>

## PATIO DOOR OPTIONS

- ENERGY STAR qualified EnergyMaxx insulated glass package options.
- Tandem rollers available with stainless steel housing and bearings for harsh environments.
- Interior ventilation foot lock allows convenient yet limited opening of the door for airflow.
- Keyed exterior lock offers convenient access from outside the home.
- Decorative grids or V-grooved cut glass patterns for enhanced beauty.



FRENCH-STYLE PATIO DOOR  
GLASS PERFORMANCE COMPARISON<sup>2</sup>

	U-FACTOR	SHGC
CLEAR	0.41	0.52
ENERGYMAXX S3	0.26	0.33
ENERGYMAXX 4	0.26	0.27
ENERGYMAXX 4 ELITE	0.26	0.19
ENERGYMAXX 7	0.20	0.24
ENERGYMAXX 10	0.16	0.23

<sup>2</sup> 9402 whole door values, double-strength glass.



2 NEW  
CAPTIVATING  
COLORS!

# DECORATIVE OPTIONS



WHITE\*

TAUPE\*

WHITE  
WOODGRAIN\*\*

RICH MAPLE

LIGHT OAK

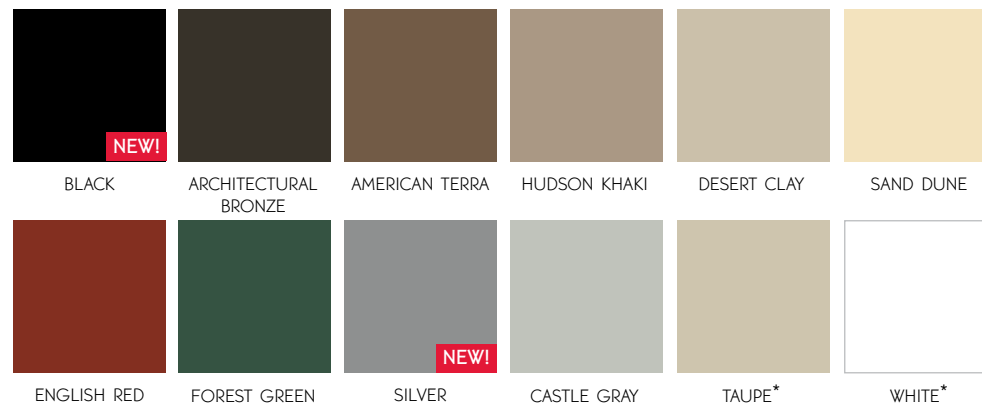
DARK OAK

FOXWOOD

CHERRY

## SOLID COLORS AND INTERIOR WOODGRAINS

Illuminations Patio Doors are available in the solid colors of white or taupe and with optional interior woodgrains in white woodgrain, rich maple, light oak, dark oak, foxwood and cherry. All interior color options are available with any exterior finish below.



BLACK

ARCHITECTURAL  
BRONZE

AMERICAN TERRA

HUDSON KHAKI

DESERT CLAY

SAND DUNE

ENGLISH RED

FOREST GREEN

SILVER

CASTLE GRAY

TAUPE\*

WHITE\*

## ELEGANT HANDLE STYLES

Our Contemporary-Style and Classic-Style Sliding Patio Doors feature a popular handle design with thumb latch for universal appeal.



WHITE

TAUPE

BRIGHT  
BRASS

ANTIQUE  
BRASS

OIL RUBBED  
BRONZE

BRIGHT  
CHROME

BRUSHED  
CHROME

The gracefully contoured handle on our French-Style Sliding Patio Door includes a top lock for added resistance.



WHITE

TAUPE

BRIGHT  
BRASS

ANTIQUE  
BRASS

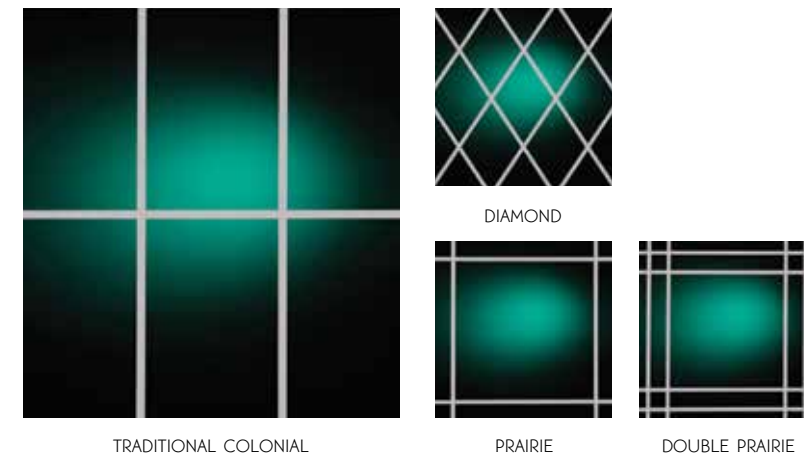
OIL RUBBED  
BRONZE

BRIGHT  
CHROME

BRUSHED  
CHROME

## INTERIOR GRIDS

Interior grids beautifully enhance the character and charm of a patio door. All grids are enclosed within the insulated glass unit for easy cleaning. Choose from complementary white or taupe grids in a Colonial, Diamond, Prairie or Double Prairie pattern.



TRADITIONAL COLONIAL

PRAIRIE

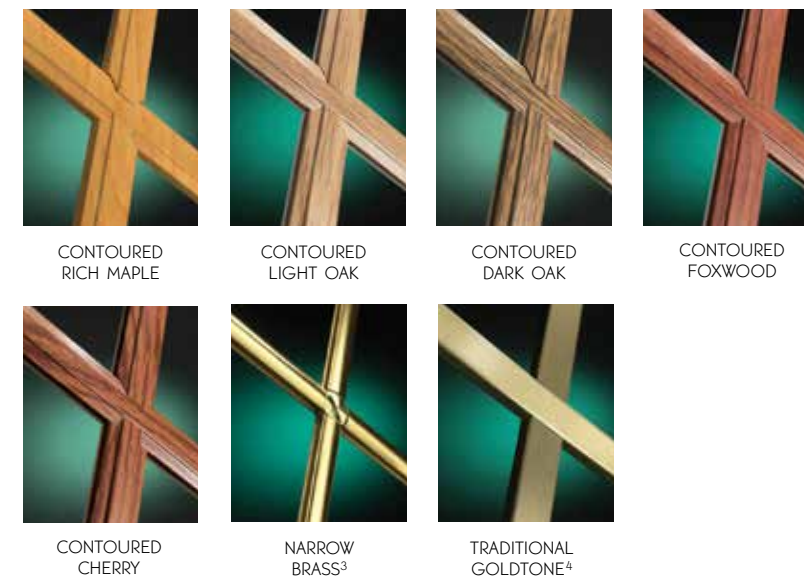
DOUBLE PRAIRIE

Contoured, featuring a modeled 'cut-wood' look, or traditional grids, are available in complementary colors and matching woodgrains.



CONTOURED COLONIAL WHITE¹

TRADITIONAL COLONIAL WHITE²



CONTOURED  
RICH MAPLE

CONTOURED  
LIGHT OAK

CONTOURED  
DARK OAK

CONTOURED  
FOXWOOD

CONTOURED  
CHERRY

NARROW  
BRASS³

TRADITIONAL  
GOLDTONE⁴

\* Extruded solid color.

\*\* White Woodgrain is available with a Taupe base only.

¹ Standard on exterior color-finished windows.

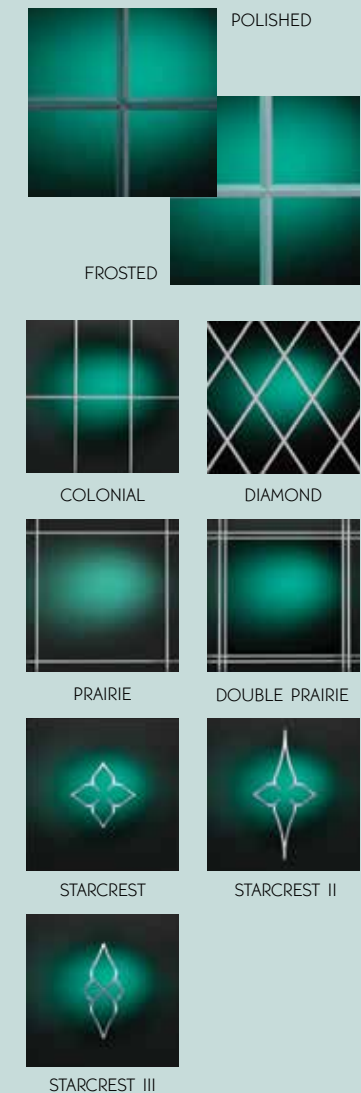
² Available in light oak, dark oak and cherry.

³ Available in Colonial only.

⁴ Available in Prairie or Double Prairie styles.

## V-GROOVED CUT GLASS

A polished or frosted V-grooved cut glass grid pattern will lend a touch of refinement to your door without obstructing the view.



POLISHED

FROSTED

COLONIAL

DIAMOND

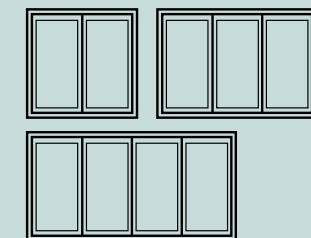
PRAIRIE

DOUBLE PRAIRIE

STARCREST

STARCREST II

STARCREST III



Preservation Sliding Patio Doors are available in 2-, 3- and 4-panel configurations.