

TYPE APPROVAL CERTIFICATE

This is to certify:**That the Carbon Fibre Products**

with type designation(s)

Woven (0°/90°) – (85-1500 g/m²)

Issued to

Sigmatex UK Limited
Runcorn, Cheshire, United Kingdom

is found to comply with

DNV GL rules for classification – High speed and light craft**Det Norske Veritas' Type Approval Programme 1-501.19, 2009, Carbon Fibre Reinforcements****DNV GL standard DNVGL-ST-0342 – Craft****Det Norske Veritas' Standards for Certification No. 2.20, Lifeboats and Rescue Boats, 2007****Application :****For use in marine vessels according to stated Rules/Standards.****Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV GL.**Issued at **Høvik** on **2019-02-22**for **DNV GL**This Certificate is valid until **2024-02-21**.DNV GL local station: **Manchester**Approval Engineer: **Gisle Hersvik****Rikard Törnqvist**
Head of Section

This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.



Product description

Woven (0°/90°) – (85-1500 g/m²); Woven Carbon Fibre fabrics.

The following indicative properties have been verified by Type Testing of laminates:

Property	Test Method	PC467		
Tensile Strength – 0°	ISO 527-4	749	MPa	mean / msmv
Tensile Modulus – 0°	ISO 527-4	51.7	GPa	msv
Tensile Elongation – 0°	ISO 527-4	1.64 / 1.42	%	mean / msmv
Compressive Strength – 0°	ISO 604	277 / 223	MPa	mean / msmv
Compressive Modulus – 0°	ISO 604	44.4	GPa	msv
Compressive Elongation – 0°	ISO 604	0.63 / 0.50	%	mean / msmv
Fibre content (by volume)	-	34	%	mean
Resin	Gurit's Ampreg 22 – Epoxy Resin			
Curing Procedure for Type Testing	24 hrs at ambient room temperature, 16 hrs at 55° C			

Legends:

msmv = Manufacturer's Specified Minimum Value (verified to be below mean - 2 std. deviation of Type Test results)
msv = Manufacturer's Specified Value (verified to be within mean ±10% of Type Test results)
mean = Mean of Type Test results

Place of manufacture

Sigmatex (UK) Limited, Manor Farm Road, Norton, Runcorn, WA WA7 1TE, United Kingdom

Application/Limitation

Manufacture of FRP components for applications including marine vessels - and rotor blades within wind energy (ref. DNVGL-ST-0376).

The fabric complies with the applicable requirements of DNV GL and is compatible to the laminating resin.

Any significant changes in design and / or quality of the material will render the approval invalid.

Type Approval documentation

1. Previous Type Approval Certificate No. K-6041.
2. Assessment Report from DNV GL Manchester of 2019-01-28, EN 9100 Certificate and Letter from Sigmatex of 2018-11-21.
3. Application for Type Approval of 2018-11-21.
4. Initial & Periodical Assessment Report MAN-14-091682, including attachment, from DNV GL Manchester of 2014-08-05.
5. Data Submission 29th May, 2013 - Sigmatex Carbon Fibre Fabrics, DNVMCR SBOL-2013-001, TA Application 2013-07-17, incl. test results from UK National Composite Certification & Evaluation Facility (NCCEF) in Manchester University, UK.
6. Data Submission 11th June, 2013 - Sigmatex Carbon Fibre Fabrics, DNVMCR SBOL-2013-001, TA Application 2013-07-17, incl. test results from UK National Composite Certification & Evaluation Facility (NCCEF) in Manchester University, UK.
7. Email from DNV Liverpool of 2009-09-03, incl. Site Audit Visit Report of 2009-08-25.
8. Email from DNV Liverpool of 2009-08-26, incl. Survey Report of 2009-08-20.
9. Email from DNV Long Beach of 2009-03-12, incl. Application for Type Approval dated 2008-07-28 and letter from Sigmatex of 2008-07-28 with product specifications and data sheets.

Job Id: **262.1-008471-7**
Certificate No: **TAK00001HZ**

10. Test Report (W.O. No. T41505) from DELSEN Testing Laboratories Inc. of 2008-11-06.
11. Test Report (W.O. No. T41735) from DELSEN Testing Laboratories Inc. of 2009-01-19.
12. Various correspondences between DNV and Sigmatex April 2008 – July 2009.

Tests carried out

Type Testing carried out in accordance with **Type Approval documentation**.

Please note that the type testing and approval has been carried out with basis in DNV Type Approval Programme No. 1-501.19 as the DNVGL-CP-0434 is not specifically made for woven carbon fibre fabrics.

Marking of product

Product shall be marked with *manufacturer's name*; **Sigmatex (UK) Limited** and *type designation*.

The marking is to be carried out in such a way that it is visible, legible and indelible. The marking of product is to enable traceability to the DNV GL Type Approval Certificate.

Periodical assessment

The scope of the Periodical Assessment is to verify that the conditions stipulated for the Type Approval is complied with and that no alterations are made to the product design or choice of materials.

Periodical Assessment to be performed after 2 and 3.5 years (Certificate Retention) and at renewal after 5 years (Certificate Renewal).

The main elements of the Periodical Assessment are to:

- Ensure that **Type Approval documentation** is available.
- Review design, materials, production process, and performance with respect to possible changes, in order to ensure compliance with **Type Approval documentation** and/or referenced material specifications.
- Ensure traceability between manufacturer's product marking and the DNV GL Type Approval Certificate.

END OF CERTIFICATE