

SLIP MOUNT INSTALL SYSTEM

Round pipe to 2" square vinyl fence post, install instructions!

Tools Needed:

Tap Measure, Drill, 5/16" Hex Head Driver bit (PH3) 4 Ft Level, String-Line, Gas or Manual Pipe Post Driver



8" Vinyl Post



2-3/8" Pipe



Foot Adapter



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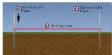
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INSTALL INSTRUCTIONS

- 1 Drive in the corner or end 2-3/8" pipes to a depth of 4 Ft (48") below ground for 5 & 6-Ft high fence.
- 2 Run a string line and fasten to corner or end pipes.
- 3 The pipe spacing should be placed according to the recommended post centers of the fence manufacturer. (8 Ft or center to center)
- 4 Once the post centers are determined mark the pipe placement centers. Some prefer to make a template or measuring jig using a nail or 2" x 4" to mark the **POSS** of pipe space **NOTES**: if doing so the jig must be 2-1/2, 3" less as inside measurements differs than **OVN** (OVERRIDE) measurement.



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INSTALL INSTRUCTIONS (continued)

- 5** Remove 3" to 4" of soil from the pipe base.
Note: If new soil is to be installed after the fence, only remove a minimal amount.
- 6** Starting at the corner or end pipe slip at the 1st Post adapter, slide down the pipe and position 12" from ground surface.
The 2nd Post adapter is positioned 1" from the top of the pipe at approximately 41"



- 7** Position the Post adapters so adjustment is made right and left when looking in-line of installed pipe. Using a 48" long level plumb the Post adapters only install on corner and end pipes at this point. Fasten the Post Adapters to the pipe using (2) #10 Hex screws per Post adapter as shown in Fig. 8



- 8** After installing the Post adapters on all corner and end pipes, the in-line posts are ready to line up. Choose a segment or run of fence to begin with (i.e.) rear, right side, left side area. Start at one end and fasten the string line to the upper Post adapter using a temporary screw (to be removed when applying vinyl posts over pipe line Fig. 9). Run the string line to the opposite end of the in-line pipe and fasten to the upper Post adapter; this will provide the line up point for the remaining Post adapters and repeat on the lower Post adapter.



String Line

2 #10 x 1" Self Tap Screws

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- 10** Adjust remaining in-line Post adapters to the string line set and fasten to pipe using (2) #10 x 1" screws as in Fig. 8. Once positioned move on to next segment. Finally remove any screws holding string line to Post adapters.



String Line

String Line

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INSTALL INSTRUCTIONS (continued)

- 11 **Note:** Depending on your fence supplier the vinyl posts will have a top and bottom side. On privacy styles either 2" or 3" space will go to the top. Be sure this is upright when sliding over the pipes with vinyl posts and all are the same.



- 12 (a) Starting at a corner or end post position the post(s) so the lower hole is at the desired lower rail height of the ground.

(b) Next fasten a string line to the top of the corner or end post and pull tight.

(c) Measure the inside lower distance from pipe to pipe and cut the metal or aluminum bottom rail insert at the same distance.

(d) Insert the bottom rail in one end and using a twisting technique snap the bottom rail into the opposite lower hole.



- 13 The remaining in line posts can be raised or lowered to the rail string line.

Note: Do not remove any material off the top of the vinyl post you can however cut some off the bottom or dig into the ground only.



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INSTALL INSTRUCTIONS (continued)

- 14** Fasten the posts to the pipe by placing the U-Channel between the upper and lower post holes, using a #10 (5/16") x 1" long screw (2) into the post. Be sure (2) of the screws penetrate into the Post adapters located inside, this will lock the post into place. Repeat the process along the fence segment.



- 15** Install the tongue and groove vertical fence slats and trim to fit the last slat, insert by lowering from the top down along the U-Channel. The top rail length is determined prior to its installation. *Note:* The top rail length can be left slightly longer than the bottom rail allowing more insertion into the post. Place a Rail Loc disk into the top of the post and tighten on using # 10 (5/16") x 1" screws.



Rail Loc, prevents top rail disengagement from vinyl posts.



- 16** Place top post caps on

